

# U.S. DRY BEANS

DIRECTORY OF US BEAN SUPPLIERS · QUALITY GROWN IN THE USA



# SUPPLIERS DIRECTORY

# 01



Adzuki



Large Lima



Pink



Garbanzo



Dark Red Kidney



Great Northern



Small Red



Navy



Black



Baby Lima



Blackeye



Light Red Kidney



Green Baby Lima



Pinto



Cranberry

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# 02

## ABOUT THE US DRY BEAN COUNCIL (USDBC)

The USDBC is a trade association comprised of leaders in the bean industry with the common goal of educating US consumers about the benefits of beans. The USDBC gives a voice to the bean industry and provides information to consumers, health professionals, educators and the media about the good taste, nutritional value and versatility of beans.

The USDBC also is a resource for information on US exporters, overseas importers, US dry bean classes, trade policy issues and the role of US-grown beans in international food-aid efforts. USDBC also publishes foreign language newsletters and other publications designed to help local importers, packagers and canners better understand and maintain contact with the US dry bean exporting trade.

As part of USDBC'S mission, we collaborate with public health organizations, research centers, universities, and the entire supply chain from seed suppliers to farmers, processors, wholesalers, distributors and transporters. We supply beans to public and private hunger feeding programs.

The USDBC is headquartered in Washington, D.C. with a marketing office in Pierre, South Dakota. In addition, the USDBC has representatives around the world who facilitate activities and dialog between the US and overseas trade.



  
**USDBC USA**  
**Jeane Wharton, Executive Director**  
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**Raul Caballero**  
Marketing Solutions  
San Juan de los Lagos 52  
Santa Monica, 54050  
MEXICO  
Tel: 525 55 362 7407 / 398 4443  
Fax: 525 55 362 6724  
raul@marketingsolutionsfirm.com

  
**USDBC Central America & Caribbean**  
**Randy Duckworth,**  
Representative for DR-CAFTA & MERCOSUR & Food Aid  
Tel Nicaragua: 1 505 945 0909  
Tel US: 1 360 277 0111  
Fax US: 1 360 233 0621  
randy@usdrybeans.com

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## US DRY BEAN COUNCIL OVERSEAS REPRESENTATIVES



**USDBC South Europe,  
Africa & Middle East**

**David McClellan,  
Regional & Food Aid  
Representative**

Calle Borrell 7, Local 19  
08172 St. Cugat del Vallès  
Barcelona, SPAIN  
Tel: 34 93 589 8547  
Fax: 34 93 589 7051  
dmcclellan@dmcclellan.com



**USDBC Europe**

**Johanna Stobbs**  
Marketbase  
71 avenue Bosquet  
Door code: 2356  
75007 Paris, FRANCE  
Tel: 33 1 45 51 36 03  
Fax: 33 1 47 53 72 85  
jstobbs@marketbase.fr



**USDBC Japan**

**Jeff McNeill**  
Market Makers, Inc  
Seibunkan Building 5F, 5-9  
Iidabashi 1-chome,  
Chiyoda-ku  
Tokyo 102-0072, JAPAN  
Tel: 81 3 3221 6410  
Fax: 81 3 3221 5960  
mimi@gol.com



**USDBC Thailand**

**Tim Welsh**  
AgriSource Co. Ltd  
76/1 Soi Lang Suan, #416  
Ploenchit Road, Bangkok  
10330 THAILAND  
Tel: 66 2 251 8655  
Fax: 66 2 251 0390  
Cell: 66 81 816 2143  
tim@agrisource.co.th  
dee@agrisource.co.th  
katanchalee@agrisource.co.th



[www.usdrybeans.com](http://www.usdrybeans.com)

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## USDBC MEMBERS AND PRODUCERS ORGANIZATIONS

### CALIFORNIA

Information on the several classes of beans produced in California can be obtained from the California Bean Shippers Association and the California Dry Bean Advisory Board. The California Dry Bean Advisory Board was organized in 1970, in part, to initiate various promotional programs for California bean products. The California Bean Shippers Association was organized to facilitate communication between the trade and domestic and international buyers of California-grown beans.

#### California Bean Shippers Association

**Jane Townsend**

1521 I Street,  
Sacramento, CA 95814 USA

**Tel:** 1 916 441 2514

**Fax:** 1 916 446 1063

**Email:** jtownsend@cgfa.org

**Website:** [www.calbeanshippers.org](http://www.calbeanshippers.org)

#### California Dry Bean Advisory Board

**Nathan Sano**

531-D, N-Alta,  
Dinuba, CA 93618 USA

**Tel:** 1 559 591 4866

**Fax:** 1 559 591 5744

**Email:** nathan@tabcomp.com

**Website:** [www.calbeans.com](http://www.calbeans.com)

### IDAHO

Idaho dry bean interests are represented by the Western Bean Dealers Association, organized in 1933, and the Idaho Bean Commission, which was created in 1957 by an act of the Idaho Legislature for the purpose of assisting the industry in the areas of research, seed production and the

marketing and promotion of beans. For further information on Idaho bean products, contact either of these organizations:

#### Idaho Bean Commission

**Diana Caldwell**

821 W State Street,  
Boise, ID 83702 USA

**Tel:** 1 208 334 3520

**Fax:** 1 208 334 2442

**Email:** Diana.Caldwell@bean.idaho.gov

**Website:** [www2.state.id.us/bean](http://www2.state.id.us/bean)

#### Western Bean Dealers Association

**Lisa Knutz**, Executive Treasurer  
PO Box 641

Buhl ID 83316 USA

**Tel:** 1 208 731 1702

**Fax:** 1 208 537 6678

**Email:** westbean@gmail.com

### MICHIGAN

The Michigan Bean Commission is comprised of 8 producers and one processor, appointed by the Governor with principal functions of directing market development, promotion and production research for Michigan beans. Founded in 1892, the Michigan Bean Shippers Association represents the major marketers of Michigan beans. For further information on the eleven classes of beans produced in Michigan, contact:

#### Michigan Bean Commission

**Bob Green**

1031 S. US 27,  
St Johns, MI 48879 USA

**Tel:** 1 989 224 1361

**Fax:** 1 989 224 6374

**Email:** green@4wbi.net

**Website:** [www.michiganbean.org](http://www.michiganbean.org)

#### Michigan Bean Shippers Association

**Jim Byrum**

1501 North Shore Drive, Suite A  
East Lansing, MI 48823 USA

**Tel:** 1 517 336 0226

**Fax:** 1 517 336 0227

**Email:** jim@miagbiz.org

**Website:** [www.michiganbeanshippers.org](http://www.michiganbeanshippers.org)

### MINNESOTA/NORTH DAKOTA/WISCONSIN

The elevator community in Minnesota, North Dakota and Wisconsin is served by the North Central Bean Dealers Association, organized in 1977. Shippers interact with the Northharvest Bean Growers Association. Northharvest represents the dry bean growers of North Dakota and Minnesota – the largest grower group in the United States. Northharvest growers primarily produce Pinto, Navy, Black, and Kidney beans. Founded in 1976, Northharvest continues to fund extensive research and promotion activities for the betterment of the dry bean industry.

#### North Central Bean Dealers Association

**Kari Berthold**

PO Box 391, Thompson,  
ND 58278 USA

**Tel:** 1 701 261 4157

**Fax:** 1 701 775 3289

**Email:** ncbda@gra.midco.net

**Northarvest Bean Growers Association****Tim Courneya**

50072 E. Lake Seven Road,  
Frazee, MN 56544-8963 USA

**Tel:** 1 218 334 6351

**Fax:** 1 218 334 6360

**Email:** nhbean@loretel.net

**Website:** [www.northarvestbean.org](http://www.northarvestbean.org)

**NEW YORK**

New York dry bean interests are represented by the New York Bean Shippers Association, which has served the New York bean community since 1924. For information on the types of beans produced in New York, contact:

**New York State Bean Shippers Association****Hal Cole**

PO Box K  
Avon NY 14414 USA

**Tel:** 1 585 703 1165

**Fax:** 1 585 226 9105

**Email:** hacol@aol.com

**ROCKY MOUNTAIN  
REGION**

Since 1916, bean producers and shippers in Arizona, Colorado, Kansas, Montana, Nebraska, New Mexico, Texas, Utah and Wyoming have promoted the high quality of their bean production through the Rocky Mountain Bean Dealers Association. Comprising the largest production region in the United States for Pinto and Great Northern Beans, the RMBDA participates in a quality grading system which meets or exceeds the US government standards. Bean producers

in the states of Colorado and Nebraska have joined together to promote their beans and to invest in research to improve the quality and cost efficiency of their production.

**Colorado Dry Bean Administrative Committee****Robert Schork**

31221 Northwoods,  
Buena Vista, CO 81211 USA

**Tel:** 1 303 903 2004

**Email:** colorado.beans@gmail.com

**Nebraska Dry Bean Commission****Lynn Reuter**

4502 Avenue I  
Scottsbluff, NE 69361 USA

**Tel:** 1 308 632 1258

**Fax:** 1 308 632 1371

**Email:** dryediblebeans@nebraska.gov

**Website:** [www.nebraskadrybean.com](http://www.nebraskadrybean.com)

**Rocky Mountain Bean Dealers Association****Vickie Root**, Executive Director

P.O. Box 1285

Elizabeth, CO 80107

**Tel:** 1 303 646 8883

**Fax:** 1 720 306 2878

**Email:** RMBDA1@gmail.com

**WASHINGTON**

Washington state bean interests are represented by the Washington Bean Dealers Association. For further information on Washington bean products, contact the following organization:

**Washington Bean Dealers Association****Tom Grebb**

PO Box 215,  
Quincy, WA 98848 USA

**Tel:** 1 509 787 1544

**Fax:** 1 509 787 4040

**Email:** tom@centralbean.com

**CORPORATE MEMBERS****ADM Edible Bean Specialties, Inc.**

[www.admworld.com](http://www.admworld.com)

**Bush Brothers & Company**

[www.bushbeans.com](http://www.bushbeans.com)

**C & F Foods, Inc.**

[www.cnf-foods.com](http://www.cnf-foods.com)

**Faribault Foods**

[www.faribaultfoods.com](http://www.faribaultfoods.com)

**Furmano Foods**

[www.furmanos.com](http://www.furmanos.com)

**Goya Foods, Inc.**

[www.goya.com](http://www.goya.com)

**Kelly Bean CO., INC.**

[www.kelleybean.com](http://www.kelleybean.com)

**Russell E. Womack, Inc.**

[www.casserolebean.com](http://www.casserolebean.com)

**Yellowstone Bean Company**

[www.yellowstonebean.com](http://www.yellowstonebean.com)

**NOTE:** For further information about these companies, see the Alphabetical Listing of US Dry Bean Suppliers in the following section.

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## MAJOR US DRY BEAN CLASSES



### ADZUKI

These are small, reddish brown beans with a nutty, sweet flavor. Adzuki beans are often used in Asian cuisines. They are particularly popular in Japanese cooking where they're used in confections.



### BABY LIMA

Flat-shaped, creamy white-colored beans with a rich, buttery flavor. Baby lima beans are excellent in soups, stews and casseroles or just cooked with herbs and spices.



### BLACK BEAN

Black beans are small ovals with deep black skins. They have cream colored flesh with a mild, sweet, earthy taste and a soft texture. Sometimes called turtle beans, these beans are used in classic Latin American, Caribbean and Southwestern United States soups, stews and sauces.



### BLACKEYE BEAN

Blackeye beans are characterized by their kidney shaped, white skin with a small black eye and very fine wrinkles. They have a scented aroma, creamy texture and distinctive flavor. Originally from Africa, blackeye beans are also known as cowpeas and black-eyed peas and have rapid cooking potential, with no pre-soaking needed.



### CRANBERRY BEAN

Cranberry beans are small rounded beans known for their creamy texture with a subtle, nut-like flavor. They are ivory in color with red markings that disappear on cooking. These beans are a favorite in northern Italian, Spanish and Portuguese cuisines.



### DARK RED KIDNEY BEAN

Large, kidney-shaped bean with a deep reddish-brown color. They have a robust, full-bodied flavor and soft texture. Dark red kidney beans are most often used in chili and are also popular in salads and with rice.



### GARBANZO BEAN

Garbanzo beans or chickpeas are usually beige to pale yellow in color with a nutlike taste and buttery texture. The garbanzo bean is especially popular in many Middle Eastern and Indian dishes such as hummus, falafels and curries.



### GREAT NORTHERN BEAN

Great Northerns are flat, kidney-shaped medium-sized white beans with a delicate flavor. Great Northern beans take on the flavors of the foods with which they are cooked which is why they are popular in France for making cassoulet (a white bean casserole). In the United States they are traditionally prepared as Boston baked beans.



### LARGE LIMA BEAN

Sometimes called “butter beans”; large lima beans are flat-shaped, ivory-colored beans with a smooth creamy sweet flavor. Used in a popular American side dish called succotash, large limas make a good substitute for potatoes or rice and are excellent in soups and casseroles.



### LIGHT RED KIDNEY BEAN

Large, kidney-shaped bean with a robust, full-bodied flavor and soft texture. Popular in the Caribbean region as well as Portugal and Spain, the light red kidney beans are most often used in chili, salads and paired with rice.



### NAVY BEAN

Small white ovals with a mild flavor and powdery texture. Also known as pea beans. Most often used in pork and beans, or baked beans, also used in soups and stews, and are great pureed.



### PINK BEAN

Small, pale, pink-colored beans with a rich, meaty flavor and a slightly powdery texture. Related to the kidney bean, pink beans turn reddish brown when cooked. Pink beans are often used in chili and are a favorite in Old West recipes.



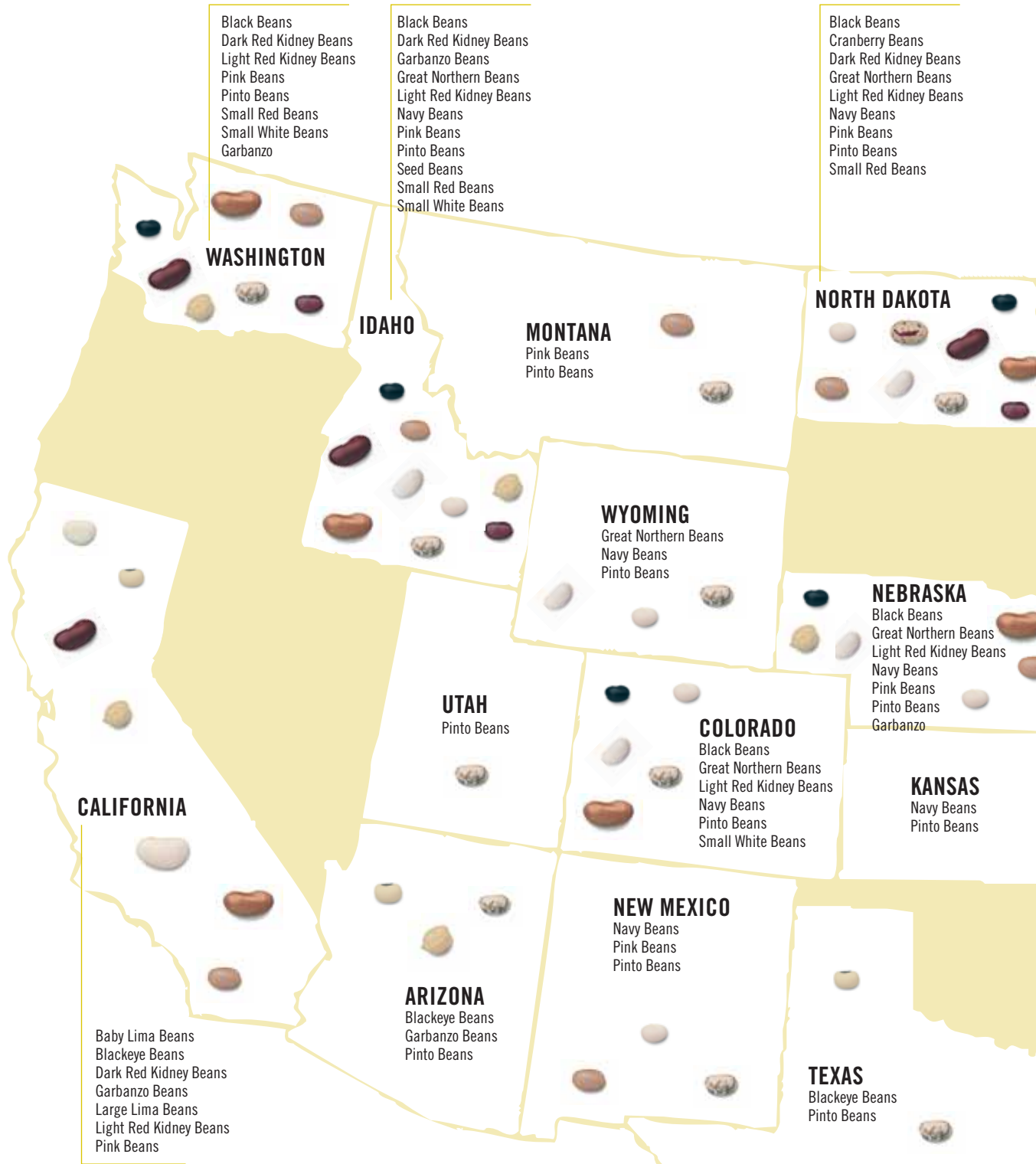
### PINTO BEAN

Medium-sized, oval-shaped bean with a mottled beige and brown skin, an earthy flavor and a powdery texture. Closely related to red kidney beans. When cooked, pintos lose their mottling and turn brown. Most often used in refried beans, and are great for Tex-Mex and Mexican bean dishes.



### SMALL RED BEAN

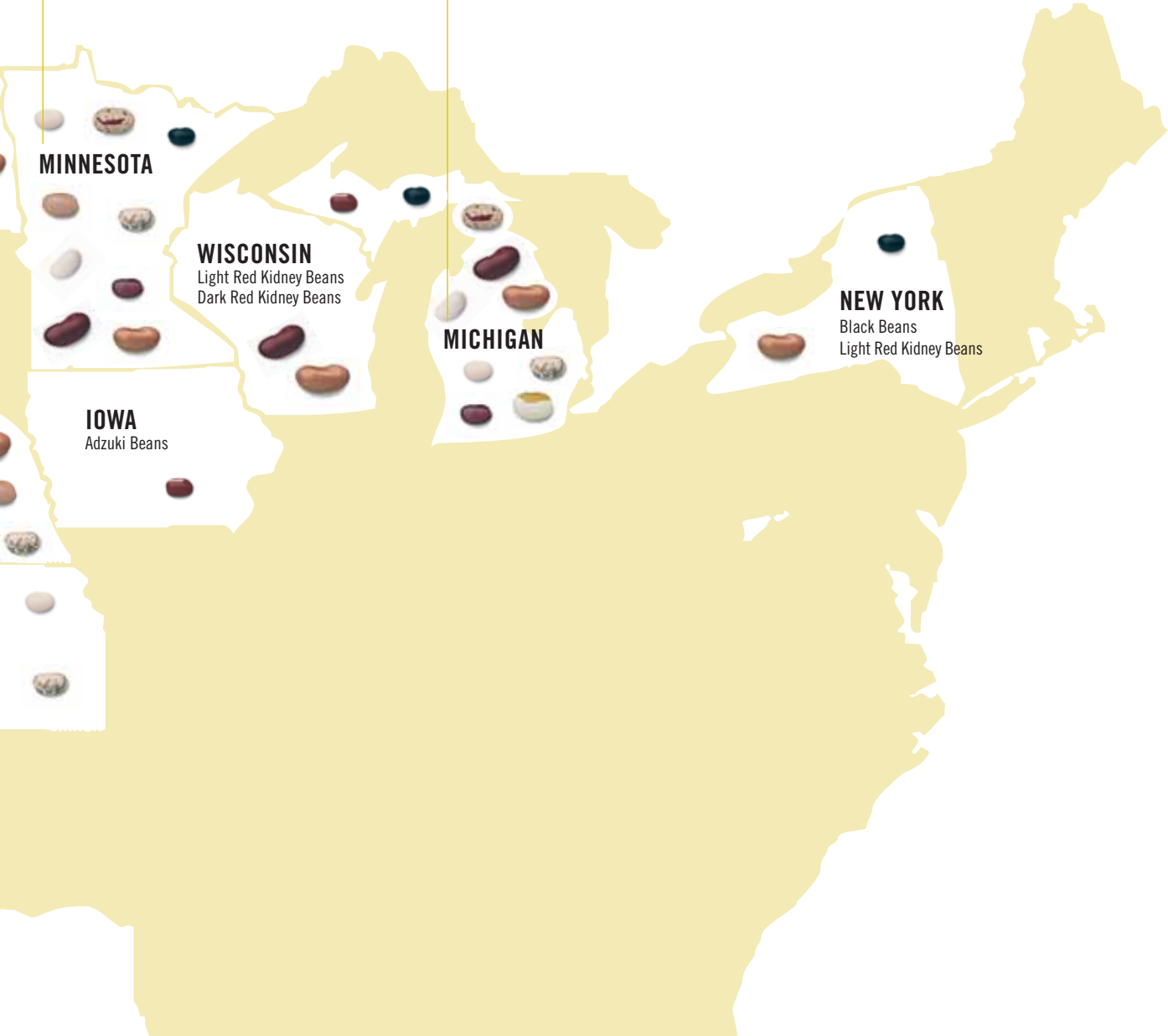
Dark red color with flavor and properties similar to red kidney, only smaller in size. Also called Mexican red bean, they hold both shape and firmness when cooked. Most often used in soups, salads, chili and Creole dishes.



# DRY BEAN PRODUCTION ACROSS THE US

- Black Beans
- Cranberry Beans
- Dark Red Kidney Beans
- Great Northern Beans
- Light Red Kidney Beans
- Navy Beans
- Pink Beans
- Pinto Beans
- Small Red Beans

- Adzuki Beans
- Black Beans
- Cranberry Beans
- Dark Red Kidney Beans
- Great Northern Beans
- Light Red Kidney Beans
- Navy Beans
- Otebo Beans
- Pinto Beans
- Small Red Beans
- Yellow Eye Beans



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## COMPANIES BY BEAN CLASS



### ADZUKI

Global Merchandising Corp.  
PFI International, Inc.  
Toyota Tsusho America, Inc



### BABY LIMA

Bridgewell Resources, LLC  
Colusa Milling Company  
Colusa Produce Corp.  
Global Merchandising Corp.  
Golden State Bean, LLC  
Kirsten Company, LLC  
L. H. Hayward & Co., LLC  
PL International, LLC  
Rhodes Stockton Bean Co-Op  
The Rice Company  
Tarke Warehouse  
Toyota Tsusho America, Inc  
Vernalis Warehouse, Inc.



### BLACK BEAN

Ackerman Marketing  
ADM/Edible Bean Specialties Inc.  
Bamp Marketing & Consulting Inc.  
Bayside Best Beans, LLC  
Caldak International, LLC  
Camex Inc.  
Commodity Specialists Company  
Cooperative Elevator Company

Cornerstone Commodities, LLC  
D.W. Sturt & Company  
Freeland Bean & Grain, Inc.  
Haberer Foods International, Inc.  
Johnstown Bean Company  
KC Trading Company, LLC  
Kelley Bean Company  
Larson Grain Company  
Mayport Farmers Coop Edible  
Bean Division  
Multigrain International, LLC  
Nebraska Bean, Inc.  
New York Bean, LLC  
North Central Commodities  
Northern Feed & Bean  
Northwood Bean Co.  
P.W. Montgomery, LLC  
The Rice Company  
Ske Midwestern, Inc.  
Slauson Trading Company, LLC  
Srs Commodities, Ltd.  
St Hilaire Seed Company, Inc.  
Star Of The West Milling  
Company  
Steele & Company  
Thompsons  
Walton Ag Services  
Weststar Food Co., LLC  
Yanez International -  
Sales Agents



### BLACKEYE BEAN

C & F Foods, Inc.  
Cal-Bean & Grain  
Cooperative, Inc.  
Colusa Produce Corp.  
EP International Corp.  
Global Merchandising Corp.  
Golden State Bean, LLC  
Hinrichs Trading Company  
Kelley Bean Company  
Kirsten Company, LLC  
L. H. Hayward & Co., LLC  
L.H. Virkler & Co., Inc.  
PL International, LLC  
Trinidad Benham Corp.  
Western Trading Company



### CRANBERRY BEAN

Cooperative Elevator Company  
D.W. Sturt & Company  
Global Merchandising Corp.  
L.H. Virkler & Co., Inc.  
PL International, LLC  
The Rice Company  
Star Of The West Milling  
Company  
Steele & Company  
Western Trading Company  
Yanez International -  
Sales Agents



## DARK RED KIDNEY BEAN

Bonanza Bean LLC  
 Chippewa Valley Bean Company  
 Cooperative Elevator Company  
 Cornerstone Commodities, LLC  
 Freeland Bean & Grain, Inc.  
 Global Merchandising Corp.  
 Haberer Foods International, Inc.  
 Kelley Bean Company  
 L.H. Virkler & Co., Inc.  
 PL International, LLC  
 P.W. Montgomery, LLC  
 The Rice Company  
 Slauson Trading Company, LLC  
 Star Of The West Milling Company  
 Steele & Company  
 Thompsons  
 Walhalla Bean Company

KC Trading Company, LLC  
 Kelley Bean Company  
 Kirsten Company, LLC  
 L.H. Virkler & Co., Inc.  
 PL International, LLC  
 Rhodes Stockton Bean CO-OP  
 Western Trading Company

P.W. Montgomery, LLC  
 Ske Midwestern, Inc.  
 Star Of The West Milling Company  
 Stateline Bean Producers Cooperative  
 Steele & Company  
 Trinidad Benham Corp.  
 Weststar Food Co., LLC  
 Yanez International - Sales Agents



## GREAT NORTHERN BEAN

Bayside Best Beans, LLC  
 C & F Foods, Inc.  
 Camex Inc.  
 Commodity Specialists Company  
 Cooperative Elevator Company  
 Cornerstone Commodities, LLC  
 D.W. Sturt & Company  
 EP International Corp.  
 Global Merchandising Corp.  
 Hinrichs Trading Company  
 KC Trading Company, LLC  
 Kelley Bean Company  
 L. H. Hayward & Co., LLC  
 L.H. Virkler & Co., Inc.  
 Nebraska Bean, Inc.  
 Nebraska Dry Bean Associates, Inc.  
 New Alliance Bean & Grain Co.  
 PL International, LLC



## LARGE LIMA BEAN

C & F Foods, Inc.  
 Dompe Warehouse Company  
 Global Merchandising Corp.  
 Kirsten Company, LLC  
 L. H. Hayward & Co., LLC  
 Rhodes Stockton Bean CO-OP  
 The Rice Company  
 Trinidad Benham Corp.



## GARBANZO BEAN

Cal-Bean & Grain Cooperative, Inc.  
 Camex Inc.  
 Colusa Produce Corp.  
 Cornerstone Commodities, LLC  
 EP International Corp.  
 Global Merchandising Corp.  
 Hinrichs Trading Company



## LIGHT RED KIDNEY BEAN

Ackerman Marketing  
 Bayside Best Beans, LLC  
 Bonanza Bean LLC  
 C & F Foods, Inc.  
 Colusa Produce Corp.  
 Cooperative Elevator Company  
 Cornerstone Commodities, LLC



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## COMPANIES BY BEAN CLASS

EP International Corp.  
Global Merchandising Corp.  
Golden State Bean, LLC  
Haberer Foods International, Inc.  
Jack's Bean Company LLC  
KC Trading Company, LLC  
Kelley Bean Company  
Kirsten Company, LLC  
L. H. Hayward & Co., LLC  
L.H. Virkler & Co., Inc.  
Nebraska Bean, Inc.  
New York Bean, LLC  
PL International, LLC  
P.W. Montgomery, LLC  
The Rice Company  
Star Of The West Milling Company  
Steele & Company  
Trinidad Benham Corp.  
Yanez International - Sales Agents



### NAVY BEAN

ADM/Edible Bean Specialties Inc.  
Bamp Marketing & Consulting Inc.  
Bayside Best Beans, LLC  
Bridgewell Resources, LLC  
C & F Foods, Inc.  
Caldak International, LLC  
Cooperative Elevator Company

Cornerstone Commodities, LLC  
D.W. Sturt & Company  
EP International Corp.  
Freeland Bean & Grain, Inc.  
Global Merchandising Corp.  
KC Trading Company, LLC  
Kelley Bean Company  
Kirsten Company, LLC  
Lee Bean & Seed, Inc.  
L. H. Hayward & Co., LLC  
L.H. Virkler & Co., Inc.  
PL International, LLC  
P.W. Montgomery, LLC  
The Rice Company  
Star Of The West Milling Company  
Steele & Company  
Thompsons  
Yanez International - Sales Agents



### PINK BEAN

ADM/Edible Bean Specialties Inc.  
Cooperative Elevator Company  
Freeland Bean & Grain, Inc.  
G. F. Bean Company, LLC  
Global Merchandising Corp.  
KC Trading Company, LLC  
Kelley Bean Company  
L. H. Hayward & Co., LLC

PL International, LLC  
Slauson Trading Company, LLC  
Star Of The West Milling Company  
Steele & Company  
Thompsons  
Yanez International - Sales Agents



### PINTO BEAN

21st Century Bean Processing LLC  
Ackerman Marketing  
Adm/Edible Bean Specialties Inc.  
Bamp Marketing & Consulting Inc.  
C & F Foods, Inc.  
Caldak International, LLC  
Camex Inc.  
Commodity Specialists Company  
Cooperative Elevator Company  
Cornerstone Commodities, LLC  
D.W. Sturt & Company  
Forest River Bean Co., Inc.  
Freeland Bean & Grain, Inc.  
G. F. Bean Company, LLC  
Global Merchandising Corp.  
Hinrichs Trading Company  
Jack's Bean Company LLC  
Johnstown Bean Company  
KC Trading Company, LLC  
Kelley Bean Company  
Kirkeide's Northland Bean Co., Inc.  
Kirsten Company, LLC

Larson Grain Company  
 L. H. Hayward & Co., LLC  
 L.H. Virkler & Co., Inc.  
 Mayport Farmers Coop Edible  
 Bean Division  
 Multigrain International, LLC  
 Nebraska Bean, Inc.  
 Nebraska Dry Bean  
 Associates, Inc.  
 North Central Commodities  
 Northern Feed & Bean  
 Northwood Bean Co.  
 PL International, LLC  
 P.W. Montgomery, LLC  
 The Rice Company  
 Ske Midwestern, Inc.  
 Slauson Trading Company, LLC  
 Srs Commodities, Ltd.  
 St Hilaire Seed Company, Inc.  
 Star Of The West Milling  
 Company  
 Stateline Bean Producers  
 Cooperative  
 Steele & Company  
 Thompsons  
 Trinidad Benham Corp.  
 Walhalla Bean Company  
 Walton Ag Services  
 Western Trading Company  
 Weststar Food Co., LLC  
 Yanez International -  
 Sales Agents



## SMALL RED BEAN

Ackerman Marketing  
 ADM/Edible Bean  
 Specialties Inc.  
 Bayside Best Beans, LLC  
 C & F Foods, Inc.  
 Cooperative Elevator Company  
 D.W. Sturt & Company  
 EP International Corp.  
 Global Merchandising Corp.  
 KC Trading Company, LLC  
 Kelley Bean Company  
 L.H. Virkler & Co., Inc.  
 PL International, LLC  
 Slauson Trading Company, LLC  
 Star Of The West Milling  
 Company  
 Steele & Company  
 Walton Ag Services

## SEED

Bollingberg Seeds  
 Central Bean Co., Inc.  
 Colgate Commodities  
 J.P. Wilson  
 Kelley Bean Company  
 Rangen, Inc.  
 Rhodes Stockton Bean CO-OP  
 Valley Bean & Grain Co., Inc

## OTHERS:

### GREEN BABY LIMA BEAN

California Bean & Pea, Inc.  
 Farmer Bean & Seed, LLC  
 Global Merchandising Corp.  
 J.P. Wilson  
 Nebraska Bean, Inc.  
 The Rice Company  
 Treasure Valley Seed Co.  
 Valley Bean & Grain Co., Inc.

### OTEBO BEAN

Johnson's Farm Company  
 PFI International Inc.  
 Toyota Tsusho America, Inc

### WHITE KIDNEY BEAN

Cooperative Elevator Company  
 Kelley Bean Company  
 New York Bean, LLC  
 Star Of The West Milling Companyy

### YELLOW BEAN

Colusa Produce Corp.  
 Melmont Bean & Seed, Inc.  
 Nebraska Bean, Inc.  
 Rhodes Stockton Bean CO-OP

### YELLOW EYE BEAN

Global Merchandising Corp.  
 J.P. Wilson

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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

### 21ST CENTURY BEAN PROCESSING LLC

PO Box 6  
Sharon Springs, KS 67758-0006 USA  
**Tel:** 1 785 852 4203  
**Fax:** 1 785 852 4105  
**Email:** beanproc@sunflowertelco.com

**Contact:** Ron Meyers

**Company Description:** Processor/Shipper. Processor of Pintos produced in Colorado, Kansas, Texas and Nebraska; approximately 11,000 MT per year. Packaging available from 1# to 50kg, as well as bulk shipments.

**Exports/Sells Quantities of 1000 MT or More:** Pinto.

### ACKERMAN MARKETING

PO Box 381  
Frankenmuth MI 48734 USA  
**Tel:** 1 989 652 3469  
**Fax:** 1 989 652 0064  
**Email:** lacker1792@aol.com

**Contact:** Lyle Ackerman

**Company Description:** Ackerman Marketing trades canning and package quality Pinto, Black, Navy, Small Red, Light Red Kidney, Dark Red Kidney, Great Northern, Cranberry, Yelloweye, White Kidney, Garbanzo, Green & Yellow Peas, Lentils.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Small Red, Light Red Kidney & Black.

### ADM/EDIBLE BEAN SPECIALTIES INC.

4666 Faries Parkway  
Decatur, IL 62526-5666 USA  
**Tel:** 1 217 451 2849 / 1 800 637 5843  
**Fax:** 1 217 451 2834  
**Email:** g.gregory@adm.com  
**Website:** www.adm.com

**Contact:** Gordon Gregory

**Company Description:** Exporter, Processor/Shipper. ADM Edible Bean Specialties is vertically integrated from our Seedwest Division in Idaho and Wyoming, 17 commercial operations in the main dry bean producing states, to our dehydration facility in Enderlin, North Dakota. ADM EBS is a domestic supplier and exporter.

**Exports/Sells Quantities of 1000 MT or More:** Black, Navy, Pink, Pinto & Small Red.

**Other Bean Classes Handled:** Baby Lima, Dehydrated Edible & Seed.

### AILEEN QUIRK & SONS, INC.

235 West 12th Avenue,  
North Kansas City, MO 64116 USA  
**Tel:** 1 816-471-4580  
**Fax:** 1 816-842-8063  
**Email:** kelly@aileenquirkandsons.com  
**Website:** www.aileenquirkandsons.com

**Contact:** Kelly Quirk

**Company Description:** Packagers and distributors of dry edible beans, peas, lentils and popcorn. We have over 60 years experience and are a 4th generation family owned and operated business. We pride ourselves on superior customer service and quality.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Great Northern.

**Other Bean Classes Handled:** Black, Large Lima, Baby Lima, Navy, Blackeye Pea, Small Red, Light Red Kidney, Pink, Garbanzo, Small White, Cranberry, Mayo Coba, Rojo Seda, Mixed Beans, Calico Limas.

### ALVARADO BEAN COMPANY

PO Box 961  
Alvarado, MN 56710-0961 USA  
**Tel:** 1 218 965 4668  
**Fax:** 1 218 965 4916  
**Email:** albean@wiktel.com

**Contact:** Scott Hoff

**Company Description:** Processor/Shipper. We buy, clean & process Black, Cranberry, Great Northern, Pink, Pinto & Navy. We specialize in doing canning quality with individual lot identity.

**Bean Classes Handled:** Black, Cranberry, Great Northern, Pink & Pinto.

### BAMP MARKETING & CONSULTING INC.

9101 Liken Road  
Sebewaing, MI 48759 9572 USA  
**Tel:** 1 989 883 9179  
**Fax:** 1 989 883 9179 (same as phone)  
**Cell:** 1 989 551 2267  
**Email:** beanman@bampmarketing.com  
**Website:** www.bampmarketing.com

**Contact:** Mike Eisengruber

**Company Description:** BAMP trades Navy, Black, Pinto, Small Red, Light

Red Kidney, Dark Red Kidney, Great Northern, Otebo, Yellow Eye, Pink, Bush Cranberry, Vine Cranberry & White Kidney. BAMP Marketing & Consulting Inc is also a marketing information company which works with end users and growers providing marketing information.

**Exports/Sells Quantities of 1000 MT or More:** Black, Navy & Pinto.

**Other Bean Classes Handled:** Small Red, Light Red Kidney, Dark Red Kidney, Great Northern, Otebo, Yellow Eye, Pink, Bush Cranberry, Vine Cranberry & White Kidney.

## BAYSIDE BEST BEANS, LLC

418 Union Street  
Sebewaing, MI 48759 USA  
**Tel:** 1 989 883 2628  
**Fax:** 1 989 883 2839  
**Email:** bayside@airadv.net

**Contact:** Brad Witek

**Company Description:** Exporter & Processor/Shipper. We are a grower-owned company with quality as our top priority both on the farm and in our plant. We are well-known for our quality worldwide. All our beans are 100% electric eyed and our plant is designed for beans only.

**Exports/Sells Quantities of 1000 MT or More:** Black, Great Northern, Navy, Small Red, Light Red Kidney.

**Other Bean Classes Handled:** Adzuki, Bush Cranberry, Dark Red Kidney, Pinto, Small White, Otebo, Vine Cranberry, Yellow Eye.

## BIG D RANCH

7590 South Ten Mile Road  
Meridian, ID 83642 USA  
**Tel:** 1 208 888 1710  
**Fax:** 1 208 888 0075  
**Email:** rddurrant@MSN.com  
**Website:** BigDRanch.com

**Contact:** Richard Durrant

**Languages (other than English):** Spanish

**Company Description:** Processor/Shipper of pinto beans. Package 25 lb. and 2000 lb. totes. Owned and operated for 45 years.

**Bean Classes Handled:** Pinto.

## BIRD ISLAND BEAN CO. LLC

P.O. Box 249  
Bird Island, MN 55310 USA  
**Tel:** 1 320 365 3070  
**Fax:** 1 320 365 3811  
**Email:** nate@bibc LLC.com  
**Website:** www.bbc LLC.com

**Contact:** Larry Serbus

**Company Description:** Food-quality navy bean processor and broker of all dry beans co-products for the biofuels market.

## BOLLINGBERG SEEDS

5353 Hwy 15  
Cathay ND 58422 USA  
**Tel:** 1 701 984 2486  
**Fax:** 1 701 984 2485  
**Email:** bsckurt@hotmail.com  
**Website:** www.bollingbergseeds.com

**Contact:** Kurt Bollingberg, Owner/Operator

**Company Description:** Certified seed conditioner with a 70 mt certified scale on the farm. We sell Pinto and Black Turtle Bean seed.

**Bean Classes Handled:** Pinto, Black.

## BONANZA BEAN LLC

PO Box 164  
Morris  
MN 56267  
**Tel:** (320)-585-2326  
**Fax:** (320)-585-2323  
**Email:** cork.fehr@bonanzabean.com

**Contact:** Cork Fehr

**Company Description:** Processor and Shipper of Dark and Light Red Kidney Beans.

**Exports/Sells Quantities of 1000 MT or More:** Dark Red Kidney and Light Red Kidney

## BRIDGEWELL RESOURCES LLC

12420 SE Carpenter Drive  
Clackamas, Oregon 97015 USA  
**Tel:** 1 503 742 1171 & 1 503 872 3499  
**Fax:** 1 503 723 9144 & 1 503 238 2669  
**Email:** gkribs@bridgewellres.com & jbarnes@bridgewellres.com  
**Website:** www.bridgewellresources.com

**Contact:** Gordy Kribs & John Barnes

**Languages (other than English):** Spanish

**Company Description:** Exporter of all US bean varieties.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima & Navy.

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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

**Other Bean Classes Handled:** Adzuki, Black, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Large Lima, Light Red Kidney & Small Red.

### BUSH BROTHERS & COMPANY

1016 E Weisgarber Road  
Knoxville, TN 37909-2669 USA  
**Tel:** 1 865 588 7685  
**Cell:** (865) 805-6898  
**Fax:** 1 865 450 4189  
**Email:** lmurray@bushbros.com  
**Website:** www.bushbeans.com

**Contact:** Lynn Murray

**Company Description:** Canner. A family-owned business for 100 years. "BUSH'S BEST" brand is the nation's leading prepared bean. Headquartered in Knoxville, Tennessee with production locations in Tennessee and Wisconsin.

### C & F FOODS, INC.

22689 Highway 30  
Hansen, ID 83334 USA  
**Tel:** 1 208 423 4900  
**Fax:** 1 509 423 4903  
**Email:** jearl@cnf-foods.com  
**Website:** www.cnf-foods.com  
Additional US offices: City of Industry, CA

**Contact:** Joyce Earl

**Company Description:** Packager, Exporter, Processor/Shipper. Specializing in quality and customer satisfaction, C & F Foods, Inc. is one of the largest packagers and distributors of beans, rice, barley, popcorn, peas and lentils in the United States.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Black, Great Northern, Blackeye, Small Red, Large Lima, Light Red Kidney & Navy.

**Other Bean Classes Handled:** Pink, Baby Lima, Cranberry Garbanzos & Dark Red Kidneys.

### C.R. ZORNOW, INC.

PO Box 146, 2257 CR #4  
Seneca Castle, NY 14547 USA  
**Tel:** 1 585 526 5427  
**Fax:** 1 585 526 5728  
**Email:** duane@thompsongrain.com

**Contact:** Duane Thompson

**Company Description:** Processor/Shipper. The New York State Bean Shipper Association is composed of 6 dealers/shippers located in NY State. The dealers represent and purchase beans from growers in that region. Light Red Kidneys and Black Turtle Soup Beans are the main varieties grown and to a lesser extent White Kidneys, Cranberries and Dark Red Kidneys are also planted.

**Bean Classes Handled:** Black & Light Red Kidney.

**Other Bean Classes Handled:** Adzuki, Garbanzo, Great Northern, Navy, Pink & Seeds.

### C.T. SMITH CO.

P.O. Box 130  
Pleasanton, TX 78064 USA  
**Tel:** 1 830 569 2140  
**Fax:** 1 830 569 6163  
**Email:** carl@ctsmithco.com

**Contact:** Carl T. Smith III

**Company Description:** Contract grows and processes over 30 varieties of southern peas or cowpeas including Blackeyes, Creams, Crowders and Purplehulls for the seed and food trades. Family business since 1965. Production is in Texas, New Mexico, Oklahoma and Central America.

**Bean Classes Handled:** Blackeye.

### CAL-BEAN & GRAIN COOPERATIVE, INC.

PO Box D  
Pixley, CA 93256-1004 USA  
**Tel:** 1 559 757 3581  
**Fax:** 1 559 757 1324  
**Email:** gluckett@calbean.com

**Contact:** Gary Luckett

**Company Description:** Processor/Shipper. Cal-Bean & Grain cooperative, Inc is a grower owned cooperative which provides cleaning, marketing, warehousing and shipping of Blackeyes and Garbanzos.

**Exports/Sells Quantities of 1000 MT or More:** Blackeyes & Garbanzos.

### CALDAK INTERNATIONAL, LLC

1790 32nd Ave S  
Fargo, ND 58103 USA  
**Tel:** 1 701 280 0061  
**Fax:** 1 701 280 0056  
**Email:** kbeckius@caldakintl.com

**Contact:** Kirk Beckius

**Exports/Sells Quantities of 1000 MT or More:** Black, Navy & Pinto

**Other Bean Classes Handled:** Cranberry, Blackeye, Dark and Light Red Kidney & Great Northern.

## CALIFORNIA BEAN & PEA, INC.

PO Box 1312  
Tulare, CA 93275-1312 USA  
**Tel:** 1 559 685 9491  
**Fax:** 1 559 685 9510  
**Email:** BeansR4U@aol.com

**Contact:** Joel Parreire

**Company Description:** Dealer.

**Bean Classes Handled:** Baby Lima, Black, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Green Baby Lima, Large Lima, Light Red Kidney, Navy, Pink, Pinto & Small Red.

## CAMEX INC.

PO Box 17370  
Boulder, CO 80308-0370 USA  
**Tel:** 1 303 652 2000  
**Fax:** 1 303 652 2011  
**Email:** camex@comcast.net

**Contact:** Mario Beekes

**Company Description:** Broker. 30 years of export experience. Brokering about 250,000 metric tons annually of dried peas, beans, lentils and seed crops.

**Exports/Sells Quantities of 1000 MT or More:** Black, Garbanzo, Great Northern & Pinto.

**Other Bean Classes Handled:** Baby Lima, Blackeye, Cranberry, Dark Red Kidney, Great Northern, Light Red Kidney, Navy, Pink & Small Red.

## CENTRAL BEAN CO., INC.

PO Box 215  
Quincy, WA 98848 USA  
**Tel:** 1 509 787 1544  
**Fax:** 1 509 787 4040  
**Email:** tom@centralbean.com  
**Website:** www.centralbean.com

**Contact:** Tom Grebb

**Company Description:** Central Bean Co., Inc. is a Food Alliance Certified Processor. We are a lot identity warehouse, our beans are not commingled. We produce and market western grown dry bean seed.

**Bean Classes Handled:** Black, Dark Red Kidney, Great Northern, Light Red Kidney, Navy, Pink, Pinto, Small Red & Seeds.

## CHIPPEWA VALLEY BEAN COMPANY

N2960 730th Street  
Menomonie, WI 54751 USA  
**Tel:** 1 715 664 8342  
**Fax:** 1 715 664 8344  
**Email:** cbrown@cvbean.com

**Contact:** Cindy Brown

**Languages (other than English):** Spanish & German

**Company Description:** Exporter, Grower & Processor. With over 35 years of experience, Chippewa Valley Bean is known for high quality beans worldwide. We offer a full range of services from identity preservation to specialized milling and packaging. Our entire product line is GMO free.

**Exports/Sells Quantities of 1000 MT or More:** Dark Red Kidney.

**Other Bean Classes Handled:** Light Red Kidney.

## CHS INC.

PO Box 469  
Othello, WA 99344-0469 USA  
**Tel:** 1 509 488 9681  
**Fax:** 1 509 488 9983  
**Email:** royal.muller@chslnc.com

**Contact:** Royal Muller

**Company Description:** Exporter & Processor/Shipper. Processor of eight varieties of beans. Packed in 25#, 50#, 100# and bulk totes. Shipping export and domestic.

**Bean Classes Handled:** Black, Dark Red Kidney, Great Northern, Light Red Kidney, Pink, Pinto, Small Red & Small White.

## COLGATE COMMODITIES

HC 2 Box 17  
Colgate, North Dakota 58046-9514 USA  
**Tel:** 1 701 945 2580  
**Fax:** 1 701 945 2634  
**Email:** nelsondm@polarcomm.com

**Contact:** Dean Nelson

**Company Description:** Grower & Processor/Shipper.

**Bean Classes Handled:** Black, Dark Red Kidney, Great Northern, Navy, Pink, Pinto, Small Red & Seeds.

## COLUMBIA BEAN & PRODUCE CO. INC.

PO Box 122  
Moses Lake, WA 98837  
**Tel:** 1 509 765 8893  
**Fax:** 1 509 766 1255  
**Email:** scott@columbiabean.com  
**Website:** www.columbiabean.com

**Contact:** Scott Garrett



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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

**Company Description:** Packer & Processor/Shipper. Processor/Shipper of beans grown in Washington State. Also ship and package peas, lentils, barley, popcorn, and other bean varieties. Mixed containers available.

**Bean Classes Handled:** Black, Dark Red Kidney, Great Northern, Large Lima, Light Red Kidney, Pinto & Small Red.

### COLUSA MILLING COMPANY

PO Box 549  
Colusa, CA 95932 USA  
**Tel:** 1 530 458 8201  
**Fax:** 1 530 458 8203  
**Email:** cmc@syix.com

**Contact:** Greg Smith

**Company Description:** Grower & Processor/Shipper. Colusa Milling Company is a grower-owned facility specializing in Baby Lima & Blackeye production & processing. We have a strong experienced grower base and a prime location.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima.

**Other Bean Classes Handled:** Black, Blackeye, Cranberry, Dark Red Kidney & Green Baby Lima.

### COLUSA PRODUCE CORP.

1954 Progress Rd.  
Meridian, CA 95957 USA  
**Tel:** 1 530 696 0121  
**Fax:** 1 530 696 0119  
**Email:** jimwallace@ecolusa.com  
**Website:** www.ecolusa.com

**Contact:** Jim Wallace

**Languages (other than English):** Spanish

**Company Description:** Colusa Produce is a grower, processor, exporter and trader of beans and bean seed. We handle all varieties.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima, Black, Blackeye, Garbanzo, Light Red Kidney & Yellow (Mayacoba, Peruano, Canario).

**Other Bean Classes Handled:** Cranberry, Dark Red Kidney, Green Baby Lima, Large Lima, Pink, Seeds & Organic (all varieties).

### COMMODITY SPECIALISTS COMPANY

515 Kimbark Street, Suite 105  
Longmont, CO 80501  
**Tel:** 1 303 772 5700  
**Fax:** 1 303 772 5740  
**Email:** dwunderlich@csc-world.com  
**Website:** www.csc-world.com

**Contact:** Dan Wunderlich

**Company Description:** Exporter & Processor/Shipper. Involved in the international trading of all beans. Our ability to originate beans in Colorado, Nebraska, and North Dakota provides CSC with a supply of quality Great Northern, Pintos, Blacks and Navys that are marketed all over the world.

**Exports/Sells Quantities of 1000 MT or More:** Black, Great Northern & Pinto.

**Other Bean Classes Handled:** Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Light Red Kidney, Navy & Small Red.

### COOPERATIVE ELEVATOR COMPANY

7211 E. Michigan Avenue  
Pigeon, MI 48755 USA  
**Tel:** 1 989 453 4553  
**Fax:** 1 989 453 3942  
**Email:** mjanowicz@costarbean.com  
**Website:** www.coopelev.com

**Contact:** Michael Janowicz

**Company Description:** Processor / Shipper. Dry bean originator and processor that markets beans in cooperation with Star of the West Milling Company.

**Exports/Sells Quantities of 1000 MT or More:** Black, Cranberry, Dark Red Kidney, Great Northern, Light Red Kidney, Navy, Pink, Pinto, Small Red & White Kidney.

**Other Bean Classes Handled:** Yellow Eye

### CORNERSTONE COMMODITIES, LLC

7733 Park Ridge Circle  
Fort Collins, CO 80528-8909 USA  
**Tel:** 1 970 223 4335  
**Fax:** 1 970 226 1793  
**Email:** cornerstonebean@aol.com

**Contact:** Steve Osborn

**Company Description:** Exporter & Packager. Staff has combined experience of over 35 years in beans. Specializing in exportation, origination, and statistical information on production areas, packaging, customer service and detailed execution of contracts.

**Exports/Sells Quantities of 1000 MT or More:** Black, Dark Red Kidney, Garbanzo, Great Northern, Light Red Kidney, Navy & Pinto.

**Other Bean Classes Handled:** Baby Lima & Blackeye.

## D.W. STURT & COMPANY

PO Box 2069  
5444 Jone Landing  
Petoskey, MI 49770 USA

**Tel:** 1 231 347 5424

**Fax:** 1 231 347 5967

**Email:** dsturt@dwsturt.com,  
kimvance@q.com; gsturt@dwsturt.com

**Contact:** Daniel W. Sturt; Kim Vance;  
Griffin Sturt

**Company Description:** Broker of dry beans, peas, lentils, popcorn and sunflowers.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Black, Navy, Great Northern, Cranberry, Small Red.

**Other Bean Classes Handled:** Light Red Kidney, Dark Red Kidney, Garbanzo, Green & Yellow Peas, Lentils.

## DOMPE WAREHOUSE COMPANY

P.O. Box 247  
Crows Landing, Ca 95313 USA

**Tel:** 1 209 837 4725

**Fax:** 1 209 837 4720

**Email:** steve@dompebeans.com

**Contact:** Steve A. Azevedo

**Languages (other than English):** Spanish.

**Company Description:** Grower & Processor/Shipper. Family-owned bean processor established in 1943. Specializing in Large Lima. Located near Oakland Port in California.

**Exports/Sells Quantities of 1000 MT or More:** Large Lima, Green Baby Lima, Blackeyes & Baby Lima Beans.

## EP INTERNATIONAL CORP.

18 Technology Drive, Suite 156  
Irvine, CA 92618 USA

**Tel:** 1 949 450 1245

**Fax:** 1 949 450 1275

**Email:** willism.kim@beanexporter.com

**Website:** www.beanexporter.com

**Additional US offices in:** Washington.

**Contact:** William Kim

**Languages (other than English):** Korean, French & Spanish.

**Company Description:** Exporter, Packager & Processor/Shipper. Established in 1989 to export pulses such as beans, peas, lentils and seeds. Our goal is to supply specially developed crops at competitive prices in a timely manner.

**Exports/Sells Quantities of 1000 MT or More:** Blackeye, Garbanzo, Great Northern, Light Red Kidney, Navy & Small Red.

**Other Bean Classes Handled:** Adzuki, Baby Lima, Black, Cranberry, Dark Red Kidney, Green Baby Lima, Large Lima, Pink, Pinto & Organic Fava.

## FARIBAULT FOODS INC.

128 15th St NW  
Faribault, MN 55021 USA

**Tel:** 1 507 331 1488

**Email:** jgaustad@faribaultfoods.com

**Website:** www.faribaultfoods.com

**Contact:** Joel Gaustad

**Company Description:** Faribault Foods is the leading branded whole bean supplier west of the Mississippi and a national market leader in branded, private label and contract manufacturing. We offer the broadest line of sauced and recipe based canned bean products in a range of sizes, packaging options and custom formulations.

**Bean Classes Handled:** Navy, Pinto, White, Dark & Light Red Kidney, Black, Pink, Garbanzo. Organic and conventional

## FARMER BEAN & SEED, LLC

PO Box 455  
Quincy, WA 98848 USA

**Tel:** 1 509 787 3066

**Fax:** 1 509 787 2936

**Email:** farmerbean@frontier.com

**Contact:** Melva Calloway

**Company Description:** Processor/shipper. Since 1980, Farmer Bean & Seed, LLC has produced quality Small Red, Green Baby Lima, Small White, Pinto, Black, and Cranberry beans for export and domestic markets.

**Bean Classes Handled:** Green Baby Lima, Pinto, Small Red, Black & Cranberry.

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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

### FISCHBEIN COMPANY

151 Walker Road  
Statesville NC 28625 USA  
**Tel:** 1-704-871-1159  
**Fax:** 1-704-924-7936  
**Email:** sales@fischbein.com  
**Website:** www.fischbein.com

**Contact:** Garry C. Jones

**Languages (other than English):**  
Spanish

**Company Description:** Fischbein manufactures and markets a full line of net weigh bagging scales, automated bag handling and bag closing equipment for a variety of bagging operations.

### FOREST RIVER BEAN CO., INC.

PO Box 68, 600 Carpenter Ave  
Forest River ND 58233 USA  
**Tel:** 1 701 248 3261  
**Fax:** 1 701 248 3766  
**Email:** brians@invisimax.com

**Contact:** Brian Schanilec

**Company Description:** Exporter, processor, shipper and grower with 34 years of experience in quality for canning, packing and specialty markets.

**Bean Classes Handled:** Black, Cranberry, Pink, Pinto, Small Red, Yellow.

**Exports/Sells Quantities of 1000 MT or More:** Pinto.

### FREELAND BEAN & GRAIN, INC.

PO Box 515  
Freeland, MI 48623 USA  
**Tel:** 1 989 695 9131  
**Fax:** 1 989 695 5241  
**Email:** FBG@tm.net  
**Website:** www.freelandbeanandgrain.com

**Contact:** Roger Hupfer

**Company Description:** Country bean and grain elevator, originates only Black beans. 100% ScanMaster sorted and we are able to polish. Packaging options: 100# bags/2000# totes/4000# totes/bulk hopper car/box car. Home of the Great Lakes brand.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Navy, Pink, Dark Red Kidney, Black.

### FURMANO FOODS

P O Box 500  
Northumberland PA 17857 USA  
**Tel:** 1-570-473-3516  
**Fax:** 1-570-473-7367  
**Email:** jim.kohl@furmanos.com

**Contact:** Jim Kohl

**Company Description:** Furmano is a leading canner of tomatoes, beans and vegetables that combines state-of-the-art agricultural and manufacturing technology with a kinship to the earth that comes from four generations of farming in heart of Pennsylvania.

### G. F. BEAN COMPANY, LLC

2120 S. Washington St., P.O. Box 5357  
Grand Forks, ND 58206 USA  
**Tel:** 1 701 775 3984  
**Fax:** 1 701 775 3985

**Contact:** Todd McGurk

**Company Description:** Processor/Shipper.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Pink

### GLOBAL MERCHANDISING CORP.

5 Dorman Ave.  
San Francisco, CA 94124 USA  
**Tel:** 1 415 285 5500  
**Fax:** 1 415 641 0952  
**Email:** alex@globalexporter.com  
**Website:** www.globalexporter.com

**Contact:** Alex Alvarez

**Languages (other than English):**  
Spanish, French, Russian & Filipino.

**Company Description:** Exporter. For many years, Global has been one of the ten largest exporters in northern California.

**Exports/Sells Quantities of 1000 MT or More:** Adzuki, Baby Lima, Black, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Green Baby Lima, Large Lima, Light Red Kidney, Navy, Pink, Pinto, Small Red & Yellow Eye.

## GOLDEN STATE BEAN, LLC

PO Box 338  
Tracy, CA 95378 USA  
**Tel:** 1 209 339 9145  
**Fax:** 1 209 365 0820  
**Email:** kenkirsten@sbcglobal.net

**Contact:** Ken Kirsten

**Company Description:** Exporter & Processor/Shipper. We deal in all domestic varieties of beans; major export commodities are Baby Limas and Light Red Kidneys. Smaller amounts of all varieties are exported.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima, Blackeye & Light Red Kidney.

**Other Bean Classes Handled:** Garbanzo, Green Baby Lima, Large Lima & Seeds.

## GOYA FOODS, INC.

100 Seaview Drive  
Secaucus NJ 07094 USA  
**Tel:** 1 201-348-4900  
**Email:** joseph.perez@goya.com  
**Website:** www.goya.com

**Contact:** Joseph Perez

**Languages (other than English):** Spanish.

**Company Description:** The premier source for authentic Latino cuisine, Goya Foods is the largest, Hispanic-owned food company in the United States. Founded in 1936 by Don Prudencio Unanue and his wife Carolina, both from Spain, the Goya story is as much about the importance of family as it is about achieving the American dream.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Great Northern, Black, Navy, Pink, Dark and Light Red Kidney, Garbanzo and seed.

**Other Bean Classes Handled:** Blackeyes, White Kidneys, Large and Baby Limas, Yellow Beans and Small White Beans.

## GREAT WEST, INC.

8950 Barrons Blvd Ste 102  
Highlands Ranch, CO 80129-2373 USA  
**Tel:** 1 303 471 4050  
**Fax:** 1 303 471 0379  
**Email:** dprusse@greatwestinc.com

**Contact:** David Prusse

**Company Description:** Exporter & Dealer. Great West trades dry beans as well as frozen meat products. We specialize in dealing directly with the processors and attempt to find our customers product below the market prices.

**Bean Classes Handled:** Black, Dark Red Kidney, Garbanzo, Navy, Pink, Pinto, Edible Green Peas, Small Red, & Split Beans of all varieties.

## HABERER FOODS INTERNATIONAL, INC.

14710 County Road 1  
Morris, MN 56267 USA  
**Tel:** 1 320 795 2468  
**Fax:** 1 320 795 2986  
**Cell:** 1 320 760 8059  
**Email:** randyh@runestone.net

**Contact:** Randy Haberer

**Company Description:** Haberer Foods, located in west central Minnesota, originates, processes, packages and ships dark red kidney,

light red kidney and black turtle beans both domestic and export.

**Exports/Sells Quantities of 1,000 MT or More\*:** Dark Red Kidney, Light Red Kidney, Black.

## HINRICHS TRADING COMPANY

155 SE Kamiaken St  
Pullman WA 99163 USA  
**Tel:** 1 509 332 8888  
**Fax:** 1 509 332 0738  
**Email:** phil@hinrichstrading.com  
**Website:** www.hinrichstrading.com

**Contact:** Phillip Hinrichs

**Company Description:** Hinrichs Trading Company is a full-service processor and supplier of high-quality dry beans, chickpeas, dry peas, lentils and popcorn. We supply top quality and prompt service to our domestic and international packaging and canning customers.

**Exports/Sells Quantities of 1000 MT or More:** Black, Blackeye, Garbanzo, Great Northern, Pinto.

## IDAHO SEED BEAN CO.

P. O. Box 1072  
Twin Falls, ID 83303 USA  
**Tel:** 1-208-734-5221  
**Fax:** 1-208-733-1984  
**Email:** isbco@filertel.com

**Contact:** John Dean

**Company Description:** Grower, processor and shipper of high quality bean seed, offering dry bean breeding and contract seed stock maintenance service

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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

**Bean Classes Handled:** Pinto, Pink, Black, Light Red Kidney, Dark Red Kidney, Navy

### J.P. WILSON

PO Box 5472  
Twin Falls, ID 83332 USA  
**Tel:** 1 208 734 7190  
**Fax:** 1 208 733 8579  
**Mobile:** 1 208 420 5782  
**Email:** bluehart@lightcom.net

**Contact:** Carter Wilson

**Company Description:** Buyer/ Shipper. Buying, selling and reprocessing all grades of beans including all types of garden beans. Buy, sell and reprocess off-grades and splits in the market.

**Bean Classes Handled:** Baby Lima, Black, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Green Baby Lima, Large Lima, Light Red Kidney, Navy, Pink, Pinto, Small Red, Small Whites, Yellow Eye & Seeds.

### JACK'S BEAN COMPANY LLC

402 N. Interocean Avenue  
Holyoke, CO 80734 1000 USA  
**Tel:** 1 970 854 3702  
**Fax:** 1 970 854 3707  
**Cell:** 1 720 635 8839  
**Email:** steve@JacksBean.com  
**Website:** www.JacksBean.com

**Contact:** Steven L. Brown

**Company Description:** Grower, Processor & Shipper. Grower owned with all irrigated production. Consistent and high quality. Special packing upon request in addition to normal bulk totes, 50KG, 100 lb, 50 lb, WPP, burlap and paper.

**Exports/Sells Quantities of 1000 MT or More:** Light Red Kidney & Pinto.

**Other Bean Classes Handled:** Black.

### JOHNSON'S FARM COMPANY

1132 E Coggins Road  
Pinconning, MI 48650 USA  
**Tel:** 1 989 879 2248  
**Fax:** 1 989 879 2049  
**Email:** jfc@speednetic.com

**Contact:** Raymond Johnson

**Company Description:** Farmer / Processor. Processes Navy, Black, Pinto Light and Dark Red Kidney, Cranberry, Otebo and other varieties.

**Bean Classes Handled:** Navy, Black, Pinto Light and Dark Red Kidney, Cranberry, Otebo and other varieties.

### JOHNSTOWN BEAN COMPANY

3295 Johnstown St. Johnstown, ND  
58235-4500 USA  
**Mail:** PO Box 5, Gilby, ND  
58235-0005 USA  
**Tel:** 1 701 869 2680  
**Fax:** 1 701 869 2692  
**Email:** jbc@polarcomm.com

**Contact:** Jim Karley

**Company Description:** Grower, Processor and Exporter. We have 25 years experience selling beans in both domestic and international markets. Very familiar with export finance and documentation requirements.

**Exports/Sells Quantities of 1000 MT or More:** Black & Pinto

### KC TRADING COMPANY, LLC

4885 Riverhead Road, Suite E  
Bolder, CO 80301 USA  
Mail: PO Box 20037, Boulder, CO  
80308 USA  
**Tel:** 1 919 200 4006  
**Fax:** 1 303 975 6528  
**Additional US offices in:** Kimberly, Idaho  
**Email:** info@kctradingcompany.com  
**Website:** www.kctradingcompany.com

**Contact:** Wayne Carrick, Kanaria Carrick, Bob Allen, Tom Harmon, Taline Der Yeghayan.

**Languages (other than English):** French, Arabic, Spanish, Armenian.

**Company Description:** International Trader. KC Trading Co. brings 48 years of combined experience in export sales and logistics to the service of their customers. Specialized in dry beans, garbanzos, dry peas, lentils, popcorn and oil seeds.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Black, Navy, Great Northern, Dark & Light Red Kidney, Pink, Small Red, Garbanzo

### KELLY BEAN CO., INC.

PO Box 2488  
Scottsbluff, NE 69363-2488 USA  
**Tel:** 1 308 635 6438  
**Fax:** 1 308 635 7345  
**Email:** bkelly@kellybean.com  
**Website:** www.kellybean.com  
**Additional US offices in:** Durand, MI, Maple Grove, MN & Dallas, TX.

**Contact:** Bryce Kelley

**Languages (other than English):** Spanish

**Company Description:** As one of the largest originators of dry beans in North America, Kelly Bean is both a domestic supplier and exporter of seed, retail packages, food service products and bulk offerings.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Great Northern, Black, Navy, Pink, Dark and Light Red Kidney, Garbanzo and seed.

**Other Bean Classes Handled:** Blackeyes, White Kidneys, Large and Baby Limas, Yellow Beans and Small White Beans.

## KING COLE BEAN COMPANY, INC.

99 West Main Street, Avon, NY  
14414 USA

**Mail:** PO Box K, Avon, NY 14414 USA

**Tel:** 1 585-703-1165

**Fax:** 1 585-226-9105

**Email:** hacol@aol.com

**Contact:** Hal Cole

**Company Description:** Processor / Shipper. Specializing in Light Red Kidney and Black for canners and packaging. With over 50 years' experience, we stand for quality and service you can depend on.

**Bean Classes Handled:** Baby Lima, Black, Blackeye, Cranberry, Great Northern, Large Lima, Light Red Kidney, Navy, Pinto & Small Red.

## KIRKEIDE'S NORTHLAND BEAN CO., INC.

4520 12th Street NE  
Fessenden, ND 58438 USA

**Tel:** 1 701 547 3466

**Fax:** 1 701 547 3539

**Email:** kirkeide@goNDTC.com

**Contact:** Jim Kirkeide

**Company Description:** Processor / Shipper. One of only a few facilities that actually grows, processes and markets beans, KNBC specializes in Pintos. The plant utilizes an electronic color sorter and wash plant for quad-cleaned beans.

**Exports/Sells Quantities of 1000 MT or More:** Pinto.

**Other Bean Classes Handled:** Black & Navy.

## KIRSTEN COMPANY, LLC

P.O. Box 2607  
Lodi, CA 95240 USA

**Tel:** 1 209 333 1100

**Fax:** 1 209 333 1182

**Email:** dave@kirsten.com

**Website:** www.kirsten.com

**Contact:** Dave Kirsten

**Languages (other than English):** Spanish

**Company Description:** Exporter, Dealer, & Processor/Shipper of US beans and peas, with over 70 years of domestic and international trading experience.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima, Blackeye, Garbanzo, Large Lima, Light Red Kidney, Navy, Pinto.

**Other Bean Classes Handled:** Black, Cranberry, Dark Red Kidney, Great Northern, Green Baby Lima, Pink, Small Red, Small White, Garden Varieties & Seed.

## L.A. HEARNE COMPANY

512 Mitz Rd.  
King City, CA 93930 USA

**Tel:** 1 831 385 5441

**Fax:** 1 831 385 4377

**Email:** Francis@hearneco.com

**Contact:** Francis Giudici

**Company Description:** Processor / Shipper. Specializing in canning quality Large Lima beans.

**Bean Classes Handled:** Large Lima.

## L.H. VIRKLER & CO., INC.

PO Box 4228  
Ormond Beach, FL 32175-4228 USA

**Tel:** 1 386 677 0446

**Fax:** 1 386 677 0288

**Cell:** 1 386 451 7323

**Email:** lhvirklerco@hotmail.com

**Skype ID:** LHVIRKLER

**Contact:** Lynn Virkler

**Company Description:** Broker & Consultant. We are domestic & international brokers of all beans, peas & lentils. We have 29 years experience in the business. We focus on being a full service organization handling many other agricultural food products as well.

**Exports/Sells Quantities of 1000 MT or More:** Black, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Light Red Kidney, Navy, Pinto & Small Red.

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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

**Other Bean Classes Handled:** Baby Lima, Green Baby Lima, Large Lima, Pink, Seeds & Organic beans.

### L.M. DAVENPORT, INC.

1737 E. 1800 S.  
Gooding, ID 83330 USA  
**Tel:** 1 208 934 5609  
**Fax:** 1 208 934 5604  
**Email:** lmdbeans@northrim.net

**Contact:** Rich Curtis

**Company Description:** Buyer, seller and processor of commercial and organic beans.

**Bean Classes Handled:** Pinto. Organic Pinto, Small Red, Great Northern, Small White, Black.

### LARSON GRAIN COMPANY

100 Second Ave  
Englevale ND 58033-5000 USA  
**Tel:** 1 701 683 5246  
**Fax:** 1 701 683 4233  
**Email:** nick.shockman@larsongrain.com  
**Website:** www.larsongrain.com

**Contact:** Nick Shockman

**Company Description:** Processor / Shipper. Leading regional shipper of beans. We can package 50lb, 100 lb and 50kg as well as one and two ton bulk tote. We also ship bulk rail and bulk truck. We are serviced by Red River Valley and Western Railroad, a short line carrier for the BNSF.

**Exports/Sells Quantities of 1000 MT or More:** Black & Pinto.

### LEE BEAN & SEED, INC.

PO Box 37 Borup, MN 56519-0037 USA  
**Tel:** 1 218 494 3330  
**Fax:** 1 218 494 3333  
**Email:** mharless@feltontel.net  
**Website:** www.leeseedfarm.com

**Contact:** Mark Harless

**Company Description:** Grower & Processor/Shipper. Family owned and operated, we have supplied top quality beans for the past 40 years.

**Exports/Sells Quantities of 1000 MT or More:** Navy.

**Other Bean Classes Handled:** Black & Pinto.

### LOMPOC WAREHOUSE CORP.

1119 West Laurel Ave.  
Lompoc, CA 93436 USA  
**Tel:** 1 805 736 2517  
**Fax:** 1 805 736 2766

**Contact:** Jerry Signorelli

**Company Description:** Processor/Shipper. We clean and process Large Lima Beans.

**Bean Classes Handled:** Large Lima.

### MAYPORT FARMERS COOP EDIBLE BEAN DIVISION

1020 Morrison Ave. Portland, ND  
58274-4305 USA  
**Mail:** Box 338 Portland, ND  
58274-0338 USA  
**Tel:** 1 701 786 4062  
**Fax:** 1 701 786 4098

**Contact:** Jeff Chandler or Deb Benson

**Company Description:** Processor /Shipper. MayPort Farmers is a grower-owned cooperative which has been in operation for over 20 years. Our small North Dakota coop specializes in Pinto and Black Turtle processing.

**Exports/Sells Quantities of 1000 MT or More:** Black & Pinto.

### MELMONT BEAN & SEED, INC.

4842C Southside Blvd  
Nampa ID 83686 USA  
**Tel:** 1 208 495 2818  
**Fax:** 1 208 495 2818  
**Email:** brentzeyer@yahoo.com

**Contact:** Brent Zeyer

**Company Description:** Seed production and sales, custom cleaning, processor/shipper. Grower-owned and operated for 18 years.

**Bean Classes Handled:** Pinto, Black, Yellow & Cranberry.

### MENDON GRAIN CO., INC.

7115 Jenks Rd.  
Lima, NY 14485 USA  
**Tel:** 1 585 624 2463  
**Fax:** 1 585 624 2463  
**Email:** msthz@aol.com or reg442@aol.com

**Contact:** Ted Zornow or Roger Gruschow

**Company Description:** Processor/Shipper.

**Bean Classes Handled:** Light Red Kidney.

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## MONTSANTO VEGETABLE SEEDS DIVISION

7202 Portage Road  
DeForest, WI 53531 USA  
**Tel:** 1 608 846 7889  
**Fax:** 1 608 846 7892  
**Email:** james.thomasson@monsanto.com  
**Website:** www.monsantovegetableseeds.com

**Contact:** Jim Thomasson

**Company Description:** Supplier of bean genetics to select licensed dealers.

**Bean Classes Handled:** Black, Borlotto, Cannellino, Cranberry, Dark Red Kidney, Light Red Kidney, Navy, Pinto.

## MOORE'S INC.

PO Box 99  
Hansen, ID 83334 USA  
**Tel:** 1 208 423 5533  
**Fax:** 1 208 423 5534  
**Email:** buckM@onewest.net

**Contact:** W.K. "Buck" Moore

**Company Description:** Commercial bean processor. Markets through Kelley Bean Co.

**Bean Classes Handled:** Great Northern, Pink, Pinto & Small Red.

## MULTIGRAIN INTERNATIONAL, LLC

314 Peterson St.  
Fort Collins, CO 80524 USA  
**Tel:** 1 970 490 1878  
**Fax:** 1 970 490 1430  
**Cell:** 1 970 481 4977  
**Email:** george@multigrain.com

**Contact:** George A. Jibilian

**Company Description:** Exporter & Broker.

**Exports/Sells Quantities of 1000 MT or More:** Black, Pinto.

**Other Bean Classes Handled:** Adzuki, Baby Lima, Blackeye, Bush Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Large Lima, Light Red Kidney, Navy, Pink, Small Red, Vine Cranberry, White Kidney, Yellow Beans.

## NEBRASKA BEAN, INC.

85824 519th Avenue  
Clearwater, NE 68726-5249 USA  
**Tel:** 1 402 887 5335  
**Fax:** 1 402 887 4709  
**Email:** brett@nebraskabean.com  
**Website:** www.nebraskabean.com

**Contact:** Brett Morrison

**Company Description:** Originator, Processor/Shipper, Packager, Trader, Exporter. Economy grades to fancy, highest grades possible. Capabilities include color sorting, polishing, canning quality skins, traceability, emergency shipments, and more. Experienced exporter. Single and mixed containers to 1000+ mt shipments. Morrison Farms brand.

**Bean Classes Handled:** Adzuki, Baby Lima, Black Eye, Black, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Light Red Kidney, Navy, Pink, Pinto, Small Red, White Kidney, and Yellow Beans..

## NEBRASKA DRY BEAN ASSOCIATES, INC.

10226 47th Ave. S.W.  
Seattle, WA 98146 USA  
**Tel:** 1 206 938 4850  
**Fax:** 1 206 938 4850  
**Email:** jacintobeanery@icehouse.net  
**Additional US offices in:** Dalton, NE

**Contact:** Del Maas

**Company Description:** Exporter & Processor/Shipper. Supplier of Great Northern and Pinto beans. The quality is excellent and is attributable to the high elevation and plenty of sunshine in western Nebraska.

**Exports/Sells Quantities of 1000 MT or More:** Great Northern & Pinto.

## NEW ALLIANCE BEAN & GRAIN CO.

Alliance, NE 69301 USA  
**Tel:** 1 308 762 8014  
**Fax:** 1 308 762 5729  
**Email:** newalliance@bbc.net

**Contact:** Mark Thompson

**Company Description:** Exporter & Processor/Shipper. We specialize in top quality Great Northern and Pinto beans. If quality is important to your company, check with New Alliance Bean & Grain where quality always counts.

**Exports/Sells Quantities of 1000 MT or More:** Great Northern.

**Other Bean Classes Handled:** Navy & Pinto Beans.



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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

### NEW YORK BEAN, LLC

2905 West Main St.  
Caledonia, NY 14423 USA  
**Tel:** 1 585 538 6110  
**Fax:** 1 585 538 6281  
**Email:** john@nybean.com

**Contact:** John McCreedy

**Company Description:** Processor/Shipper. Dry Bean processing and shipping company in western New York. We handle Light Red, Black, and White Kidney as our main varieties. Ship in truckload, containers or rail.

**Exports/Sells Quantities of 1000 MT or More:** Black, Light Red Kidney & White Kidney.

### NEXUS TRADING, INC.

1101 Brickell Avenue, N 1802  
Miami, Florida 33131 USA  
**Tel:** 1 305 629 8040  
**Fax:** 1 305 574 2908  
**Email:** info@nexustrading.com  
**Website:** www.nexustrading.com  
**Additional Offices in:** El Salvador and Peru.

**Contact:** Enrique Bianchi

**Company Description:** Dealer & Broker. Nexus Trading specializes in the sales of food products into Latin America and the Caribbean, integrating our suppliers and customers in the development of successful trade that contributes to improving the quality of life for those countries in which we operate.

**Exports/Sells Quantities of 1000 MT or More:** Black, Dark Red Kidney, Light Red Kidney, Pinto, and Pink.

**Other Bean Classes Handled:** Purple Kidney, Garbanzo, Small Red, Navy, Great Northern and Cranberry.

### NORTH CENTRAL COMMODITIES

3295 Johnstown St. Johnstown, ND  
58235-4500 USA  
PO Box 5, Gilby ND  
58235-0005 USA  
**Tel:** 1 701 869 2899  
**Fax:** 1 701 869 2692  
**Email:** ncc@polarcomm.com

**Contact:** Bill Thoreson

**Company Description:** Exporter & Processor/Shipper. North Central Commodities and Johnstown Bean Company have 25 years experience selling beans in both the domestic and international markets. Very familiar with export finance and documentation requirements.

**Exports/Sells Quantities of 1000 MT or More:** Black & Pinto.

**Other Bean Classes Handled:** Great Northern & Navy.

### NORTHERN FEED & BEAN

PO Box 149  
Lucerne, CO 80646 USA  
**Tel:** 1 970 352 7875  
**Fax:** 1 970 352 7833  
**Email:** nfb@what-wire.com

**Contact:** Larry Lande, Bob Brunner

**Company Description:** Processor/Shipper. Our company has been in business under the same ownership for 49 years. Our main business is Pinto beans.

**Exports/Sells Quantities of 1000 MT or More:** Black & Pinto.

**Other Bean Classes Handled:** Mayacobas.

### NORTHWEST TRADING COMPANY, INC

420 W. Pine St, Suite 1  
Lodi, CA 95240 USA  
**Tel:** 1 209 369 1991  
**Fax:** 1 209 369 9116  
**Email:** sbbeans99@yahoo.com

**Contact:** Stephen Benson

**Languages (other than English):** Spanish

**Company Description:** Dealer/Shipper. Specialize in contract production of various specialized beans for canner trade.

**Bean Classes Handled:** Large Lima, Baby Lima, Blackeye, Garbanzo, Christmas Lima, Green Baby Lima.

### NORTHWOOD BEAN CO.

301 S Potato Rd  
Northwood ND 58267 USA  
**Tel:** 1 701 587 5206  
**Fax:** 1 701 587 5650

**Contact:** Tim Muetchler

**Company Description:** Processor/Shipper. Contract production of heirloom varieties. In business since 1982 with export experience since 1989.

**Bean Classes Handled:** Black, Light Red Kidney, Dark Red Kidney, Pinto.

**Exports/Sells Quantities of 1000 MT or More:** Black & Pinto.

**P.W. MONTGOMERY, LLC**

2922 67th Avenue, Ste 100  
Greeley, CO 80634 USA

**Tel:** 1-970-673-4495

**Fax:** 1-970-301-6528

**Email:** tom@pwmontgomery.

com, PMTKing@aol.com & paul@pwmontgomery.com

**Website:** www.pwmontgomery.com

**Additional US office:** Fargo, ND and Detroit Lakes, MN.

**Contact:** Tom Gilley, Pat King and Paul Montgomery.

**Company Description:** PW Montgomery LLC is a major marketing company representing producer owned warehouses across the American heartland, supplying high quality, farm direct bean products domestically and internationally.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Black, Great Northern, Navy, Dark Red Kidney, Light Red Kidney, Black Bean Splits.

**Other Bean Classes Handled:** Cranberry, Small Red & Seeds.

**PFI INTERNATIONAL INC.**

4715 Mohican Lane  
Okemos, Michigan 48864 USA

**Tel:** 1 517 337 1588

**Fax:** 1 517 351 9391

**Mob:** 1 517 712 9589

**Email:** reddiamondbeans@gmail.com

**Website:** www.reddiamondbeans.com

**Additional US offices in:** Venice, Florida

**Contact:** Wilhelm Kohl

**Company Description:** Contract growers, processors & exporter, concentrating on East Asian varieties. Our "RED DIAMOND" brand is recognized worldwide.

**Exports/Sells Quantities of 1000 MT or More:** Adzuki, Otebo.

**Other Bean Classes Handled:** Cranberry, Great Northern, Dark Red Kidney, Navy, Seed Beans & Organic Beans.

**PL INTERNATIONAL, LLC**

P.O. Box 1048  
Tiburon, CA 94920 USA

**Shipping address:** 1120 Mar West Street, Suite A · Tiburon, CA 94920

**Tel:** 1 415 435 6294

**Fax:** 1 415 435 0952

**Email:** AskPLfirst@PLIntl.com

**Additional US offices in:** Lodi, CA

**Contact:** Paul Lambert

**Languages (other than English):** French & Spanish

**Company Description:** International Commodities Brokers specializing in all varieties of beans. Expert knowledge in shipping, documentation and all aspects of exports.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima, Black, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Great Northern, Light Red Kidney, Navy, Pink, Pinto & Small Red.

**Other Bean Classes Handled:** Green Baby Lima, Large Lima, Seed & Organic (All Classes).

**PREATOR BEAN CO.**

PO Box 234  
Burlington, WY 82411 USA

**Tel:** 1 307 762 3310

**Fax:** 1 307 762 3679

**Email:** preator@tctwest.net

**Contact:** Lynn Preator

**Company Description:** Processor/ Shipper. Preator Bean Company is a bean seed supplier; we specialize in high quality seed.

**RANGEN, INC.**

PO Box 706  
Buhl, ID 83316 USA

**Tel:** 1 800-925-7535 or 1 208-733-3110

**Fax:** 1 208-733-3162

**Email:** vruffing@rangen.com & ckelley@rangen.com

**Website:** www.rangen.com

**Additional US offices in:** 347 South Park Ave West Twin Falls, ID. 83301

**Contact:** Vickie Ruffing & Craig Kelley.

**Company Description:** Packager & Processor/Shipper. A family-owned business since 1935. Purchases beans and bean seeds from local growers and processes for resale.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Small Red, Pink

**Bean Classes Handled:** Yellow, Cranberry, Navy, Great Northern and Black beans including all classes of seed.



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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

### RHODES STOCKTON BEAN CO-OP

PO Box 338  
Tracy, CA 95378 USA  
**Tel:** 1 209 835 1284  
**Fax:** 1 209 835 1304  
**Email:** ken@beanplant.com

**Contact:** Ken Kirsten.

**Company Description:** Processor / Shipper. Major supplier of Baby Lima Beans to Japan. Handler of Light Red Kidney, Dark Red Kidney, Large Lima, Blackeye, and other commercial beans and seed.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima, Large Lima, Garbanzo.

**Other Bean Classes Handled:** Blackeye, Dark Red Kidney, Garbanzo, Green Baby Lima, Large Lima, Light Red Kidney, Yellow & Seed.

### RUSSELL E. WOMACK, INC.

PO Box 3967  
Lubbock, Texas 79452 USA  
**Tel:** 1 806 747 2581  
**Fax:** 1 806 747 2583  
**Email:** rewi@casserolebean.com  
**Website:** www.casserolebean.com

**Contact:** Nancy Higginson, Mike Byrne

**Company Description:** Russell E. Womack, Inc. is the home of Casserole Premium Quality Pinto Beans, the recognized brand of excellence for over 40 years. Currently distributing across the United States the company is growing and in 2012 just started packing black, light red kidneys, and yellow beans under the Casserole label.

**Exports/Sells Quantities of 1000 MT or More:** Pinto.

**Other Bean Classes Handled:** Black, Light Red Kidneys, Yellows.

### SKE MIDWESTERN, INC.

1111 Westrac Drive, Suite 206  
Fargo, North Dakota 58103 USA  
**Tel:** 1-303-664-1150  
**Fax:** 1-303-664-1461  
**Email:** skesammy@gmail.com  
**Additional US offices in:** San Francisco, CA & Denver, CO

**Contact:** Sam Peck

**Languages (other than English):** Spanish, Manderin, Cantonese

**Company Description:** Exporter, Processor/Shipper. Medium size, import/export company with over 20 years of bean experience in international markets. Our "ALPINE BRAND" of Blackeyes, Pintos, Chickpeas and Light Red Kidneys are recognized worldwide.

**Exports/Sells Quantities of 1000 MT or More:** Black, Pinto, Great Northerns

**Other Bean Classes Handled:** Blackeye, Large Lima, Baby Lima, Light Red Kidney, Cranberry, Navy, Small Red, Pink.

### SLAUSON TRADING COMPANY, LLC

The Birchwood, Suite 311  
16600 92nd Avenue North  
Maple Grove, MN 55311 USA  
**Tel:** 1 763 657 1296  
**Fax:** 1 763 657 1336  
**Email:** SlausonBeanCo@aol.com

**Contact:** Michael Slauson

**Company Description:** Domestic and International sales of dry beans and pulses. Over 16 years of experience including origination, processing, and marketing of pulses. Working with all production regions and products in the US and Canada. Work closely with canners and packagers to meet their specifications with a wide range of origination options.

**Exports/Sells Quantities of 1000 MT or More:** Pinto's, Blacks, Light and Dark Red Kidney Beans, Small Red and Pink beans, Whole Green and Yellow Peas, Split Green Peas and Lentils, and all associated beans splits.

**Other Bean Classes Handled:** Great Northern, White Kidneys, Cranberry, Large and Baby Limas, Yellow Split Peas, Blackeye Peas, Garbanzos.

### SRS COMMODITIES, LTD.

PO BOX 386  
Mayville, ND 58257 USA  
**Tel:** 1 701-786-3402  
**Fax:** 1 701-786-3374  
**Email:** ricksrs@polarcomm.com

**Contact:** Rick Harpestad

**Company Description:** Buyer and processor of pinto and black beans.

**Exports/Sells Quantities of 1000 MT or More:** Pinto and Black

## ST HILAIRE SEED COMPANY, INC.

415 Hwy 32 S, St Hilaire,  
MN 56754 USA  
PO Box 85, St Hilaire, MN 56754 USA  
**Tel:** 1 218 964 5407  
**Fax:** 1 218 964 5415  
**Email:** craig@4aci.com

**Contact:** Craig Anderson:

**Company Description:** Exporter, Packager & Processor/Shipper. Specializing in Pinto and Black beans, we also process dry peas & lentils.

**Exports/Sells Quantities of 1000 MT or More:** Black, Pinto.

## STAR OF THE WEST MILLING COMPANY

121 E Tuscola St  
PO Box 246  
Frankenmuth MI 48734 USA  
**Tel:** 1 989 652 7029  
**Fax:** 1 989 652 6358  
**Email:** joe.cramer@starofthewest.com  
**Website:** www.starofthewest.com

**Contact:** Joe Cramer

**Company Description:** Processor / Shipper. Star of the West is a bean originator and processor that markets 11 classes of US grown edible beans.

**Exports/Sells Quantities of 1000 MT or More:** Black, Cranberry, Dark Red Kidney, Great Northern, Light Red Kidney, Navy, Pink, Pinto, Small Red & White Kidney.

**Other Bean Classes Handled:** Yellow Eye.

## STATELINE BEAN PRODUCERS COOPERATIVE

801 Railroad St. – PO Box 397  
Gering, NE 69341 USA  
**Tel:** 1 308 436 2186  
**Fax:** 1 308 436 2339  
**Email:** leo@statelinebean.com  
**Website:** www.statelinebean.com  
**Additional US offices in:** Bridgeport, NE

**Contact:** Leo Hoehn

**Company Description:** Processor/Shipper. Stateline is a grower-owned cooperative specializing in Great Northern and Pinto bean varieties. Plants have been in operation for approximately 25 years, and staff has 100+ years in export experience.

**Exports/Sells Quantities of 1000 MT or More:** Great Northern & Pinto.

## STEELE & COMPANY

4956 Stewart Rd. PO Box 800  
Sterling, MI 48659 USA  
**Tel:** 1 989 654 2717  
**Fax:** 1 989 654 3329  
**Email:** sales@steeleandcompany.com  
**Website:** www.steeleandcompany.com

**Contact:** Doug Steele

**Company Description:** Exporter & Processor/Shipper. Experienced exporters serving the world market.

**Exports/Sells Quantities of 1000 MT or More:** Black, Cranberry, Dark Red Kidney, Great Northern, Light Red Kidney, Navy, Pink, Pinto & Small Red.

**Other Bean Classes Handled:** Adzuki, Baby Lima, Blackeye, Garbanzo, Green Baby Lima, Large Lima & Yellow Eye.

## TARKE WAREHOUSE

12820 South Butte Road  
Meridian, CA 95957 USA  
**Tel:** 1 530 696 2565  
**Fax:** 1 530 696 0140  
**Email:** tarkewhs@jps.net

**Contact:** Tom Stine

**Company Description:** Processor. We handle various types of beans, some for commercial and some for seed.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima

**Other Bean Classes Handled:** Light Red Kidney, Dark Red Kidney, Blackeye, Black, Yellow (Canario), Cranberry, Garbanzo, Large Lima.

## THE RICE COMPANY

1624 Santa Clara Street, Suite 145  
Roseville, CA 95661 USA  
**Tel:** 1 916 784 7745  
**Fax:** 1 916 960 0213  
**Email:** mail@riceco.com  
**Website:** www.riceco.com  
**Additional US offices in:** Louisiana

**Contact:** Mario del Villar

**Languages (other than English):** Spanish, French, Indian, Punjabi & Mandarin.

**Company Description:** Exporter & Processor/Shipper. A global trading and processing house exporting pulses and other commodities worldwide. We offer risk management services including trade financing, quality control and export logistics.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima, Black, Cranberry, Dark Red Kidney, Green

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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

Baby Lima, Large Lima, Light Red Kidney, Navy & Pinto.

**Other Bean Classes Handled:** Blackeye, Garbanzo, Great Northern, Pink & Small Red.

### THOMPSONS

41703 US Hwy 2 SW, PO Box 374  
East Grand Forks, MN 56721 USA  
**Tel:** 1 218 773 8834  
**Fax:** 1 218 773 9809  
**Email:** jvrolyk@thompsonlimited.com

**Contact:** Jim Vrolyk

**Company Description:** Family-owned business started in 1924. Grower contracting, processing and shipping to canning and package markets. The East Grand Forks facility was constructed in 1994 as a state-of-the-art processing facility specializing in Navy beans. Hyland Seeds brand seed dealer.

**Exports/Sells Quantities of 1000 MT or More:** Pinto, Navy, Pink, Dark Red Kidney, Black.

### TOYOTA TSUSHO AMERICA, INC

595 Market Street, Suite 1920  
San Francisco, CA 94105 USA  
**Tel:** 1 415 817 9102  
**Fax:** 1 415 543 5146  
**Email:** mesa\_kikuchi@taiamerica.com  
**Additional US offices in:** Portland

**Contact:** Mesa Kikuchi

**Languages (other than English):** Chinese & Japanese

**Company Description:** Exporter. We are a subsidiary of a Japanese

trading company. We export beans for Japan mainly.

**Exports/Sells Quantities of 1000 MT or More:** Adzuki, Baby Lima & Otebo.

**Other Bean Classes Handled:** Cranberry, Garbanzo, Great Northern, Large Lima & Navy.

### TREASURE VALLEY SEED CO.

PO Box 2184  
Homedale, ID 83628 USA  
**Tel:** 1 208 337 4626  
**Fax:** 1 208 337 3553  
**Email:** jim@tvseed.com  
**Website:** www.tvseed.com

**Contact:** Jim Stein

**Company Description:** Exporter, Packer & Processor/Shipper.

**Bean Classes Handled:** Green Baby Lima, Black, Pinto, Navy, Pink, Small Red, Dark Red Kidney.

### TRINIDAD BENHAM CORP.

PO Box 378007  
Denver, CO 80237 USA  
**Tel:** 1 303 220 1400  
**Fax:** 1 303 220 1490  
**Email:** lcotham@trinidadbenham.com  
**Website:** www.trinidadbenham.com  
**Additional US offices in:** 1) Concord, CA  
2) Hazelton, ID

**Contact:** Larry Cotham

**Languages (other than English):** French & Spanish

**Company Description:** Exporter, Packager & Processor/Shipper. The

largest packer of beans, rice and popcorn in the United States. One of the largest processors of Large Lima, Great Northern and Light Red Kidneys in the U.S.

**Exports/Sells Quantities of 1000 MT or More:** Black, Blackeye, Great Northern, Large Lima, Light Red Kidney & Pinto.

**Other Bean Classes Handled:** Baby Lima, Cranberry, Dark Red Kidney, Garbanzo, Green Baby Lima, Navy, Pink, Small Red & Seed.

### TUMAC COMMODITIES

805 SW Broadway Suite 1500  
Portland Oregon 97205-3357 USA  
**Tel:** 1 503 721 7688  
**Fax:** 1 503 273 2650  
**Email:** ljansky@tumac.com  
**Website:** www.tumac-commodities.com

**Contact:** Larry Jansky

**Company Description:** Exporters / shippers of dried beans/peas/lentils and popcorn. Tumac Commodities trading staff has over 100 years of pulses trading experience to the international community. We are a full service exporter who excels in shipping and documentation.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima, Blackeye Black, Light Red Kidney, Dark Red Kidney, Garbanzo, Great Northern, Navy

**Other Bean Classes Handled:** Adzuki, Otebo, Cranberry, Mung

## VALLEY BEAN & GRAIN CO., INC.

PO Box 07  
Murtaugh, ID 83344 USA  
**Tel:** 1 208 432 5418  
**Fax:** 1 208 432 5410

**Contact:** Jim Perkins

**Company Description:** Grower & Processor/Shipper. Established in 1951 and located in the heart of Idaho's bean growing area. No direct export sales.

**Bean Classes Handled:** Black, Great Northern, Large Lima & Pinto. Baby Lima, Blackeye, Cranberry, Dark Red Kidney, Garbanzo, Green Baby Lima, Light Red Kidney, Navy, Pink, Small Red & Seed.

## VERNALIS WAREHOUSE, INC.

PO Box 422  
Vernalis, CA 95385 USA  
**Tel:** 1 209 835 3754  
**Fax:** 1 209 835 0411

**Contact:** Ken Yasui

**Languages (other than English):** Japanese

**Company Description:** Exporter, Dealer, Broker, Grower & Processor/Shipper. Good quality Baby Lima Beans to Japan for Anko Paste.

**Exports/Sells Quantities of 1000 MT or More:** Baby Lima.

## WALHALLA BEAN COMPANY

7400 55th St South  
Grand Forks, ND 58201 USA  
**Tel:** 1 701 775 3317  
**Fax:** 1 701 775 3289  
**Email:** wbcm@gfwireless.com  
**Website:** www.walhallabean.com

**Contact:** John Berthold

**Company Description:** Exporter & Processor/Shipper.

**Exports/Sells Quantities of 1000 MT or More:** Dark Red Kidney, Pinto.

**Other Bean Classes Handled:** Light Red Kidney, Pink, Small Red, White Kidney, Black.

## WALTON AG SERVICES

106 First Avenue  
Englavale, ND 58033 USA  
**Tel:** 1 701 683 5743  
**Fax:** 1 701 683 5957  
**Email:** waltonag@drtel.net

**Contact:** Ed Walton

**Company Description:** Processor/Shipper. We are a newly formed company. However, the principals have 20 years experience exporting to Mexico and several Western European countries while owning Walton Bean Co., Inc.

**Exports/Sells Quantities of 1000 MT or More:** Black, Pinto & Small Red.

## WESTERN TRADING COMPANY

PO Box 1078  
Pollock Pines, CA 95726 USA  
**Tel:** 1 530 644 5431  
**Fax:** 1 530 644 6630  
**Email:** ken@westerntradingco.com  
**Website:** www.westerntradingco.com

**Contact:** Ken Kroeker

**Languages (other than English):** Spanish

**Company Description:** Exporter & Processor/Shipper. With over 25 years of experience, we are expanding our export volume worldwide, specializing in customers who demand high quality beans and excellent customer service.

**Exports/Sells Quantities of 1000 MT or More:** Black, Blackeye, Cranberry, Garbanzo & Pinto.

**Other Bean Classes Handled:** Baby Lima, Dark Red Kidney, Great Northern, Green Baby Lima, Large Lima, Light Red Kidney, Navy, Pink, Small Red, Yellow Eye & Seeds.

## WESTSTAR FOOD CO., LLC

1134 East Port Ave  
Corpus Christi TX 78401 USA  
**Tel:** 1 361 887 9034  
**Fax:** 1 361 887 9846  
**Email:** pwallesen@aol.com

**Contact:** Patrick Wallesen

**Languages (other than English):** Spanish



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## ALPHABETICAL LISTING OF US DRY BEAN SUPPLIERS

**Company Description:** Exporter, Packager and Shipper. WestStar is a warehouse terminal located at the Port of Corpus Christi, TX. We are logistically positioned to efficiently service Texas, Mexico, Central America and the Caribbean. We also offer custom bagging and warehousing at our terminal facility.

**Exports/Sells Quantities of 1000 MT or More:** Black, Great Northern & Pinto.

**Other Bean Classes Handled:** Garbanzos (Chickpeas), Light Red Kidney, Navy & Small Red.

### YANEZ INTERNATIONAL - Sales Agents

19827 119th Avenue SE  
Renton, WA 98058 USA  
**Tel:** 1 206 619 2898  
**Fax:** 1 206 850 1398  
**Email:** ryanez@yanezintl.com,  
rpy@yanezintl.com  
**Website:** www.yanezintl.com

**Contact:** Rodrigo Yanez

**Languages (other than English):** French, Spanish, Portuguese.

**Company Description:** Acting as general exclusive agents and exporter. With more than 25 years of experience in world markets, we are ready to serve all your needs for Beans and other grains such as peas, lentils, dry fruits, etc.

**Exports/Sells Quantities of 1000 MT or More:** Cranberry, Black, Great Northern, Light Red Kidney, Navy, Pintos & Pinks.

**Other Bean Classes Handled:** Baby Lima, Blackeye, Dark Red Kidney,

Garbanzo, Large Lima, Light Red Kidney, Pinto & Small Red.

### YELLOWSTONE BEAN CO. INC.

PO Box 3946  
Lubbock, Texas 79452 USA  
**Tel:** 1 406 662 3622  
**Fax:** 1 406 662 3679  
**Email:** ybc@yellowstonebean.com  
**Website:** www.yellowstonebean.com

**Contact:** Todd Curtiss, Jesse Higginson

**Company Description:** Established in 1986, Yellowstone Bean Company was started to assist the local farmers in growing and marketing their high quality bean crop. Currently covering over a 700 mile area of Montana and Wyoming, Yellowstone Bean is known for selling light, bright pinto beans. In 2011 they started handling black beans as well.

**Exports/Sells Quantities of 1000 MT or More:** Pinto.

**Other Bean Classes Handled:** Black.

# WISIT

## WWW.USDRYBEANS.COM



- 1 Interactive US dry beans map
- 2 Searchable US dry beans suppliers database
- 3 USDBC Members section with:
  - Board & Committee Reports
  - International Activity Reports
  - Member Forms and more

## WWW.BEANSFORHEALTH.COM



- 4 See the health, nutrition and culinary aspects of dry beans
- 5 Of special interest to dietitians, educators and consumers

# 34

## NUTRITIONAL VALUE

Beans are an excellent source of vegetable protein and minerals such as iron, magnesium and zinc. They are rich in folic acid, an element associated with the reduction of such birth defects as Spina Bifida and also protect against heart disease. Beans are also a good source of non-lactic calcium. They are rich in soluble dietary fibre which helps to bring down cholesterol levels and also contain estrogens of vegetable origin which contribute towards reducing certain cancers caused by hormonal action.

### NUTRITIONAL VALUES OF COOKED BEANS

PER 100 GRAMS	UNIT	MINIMUM	MAXIMUM	PER 100 GRAMS	UNIT	MINIMUM	MAXIMUM
Water	g	60.00	70.00	Zinc	mg	0.88	1.53
Calories	Kcal	115.00	164.00	Copper	mg	0.21	0.35
Proteins	g	7.70	9.34	Manganese	mg	0.37	1.03
Fats	g	0.38	2.59	Selenium	µg	1.20	3.70
Carbohydrates	g	20.77	27.41	Vitamin C	mg	0.00	1.30
Dietary Fibre	g	5.30	10.00	Thiamine	mg	0.12	0.26
Ashi	g	0.92	1.35	Riboflavin	mg	0.06	0.09
Calcium	mg	17.00	70.00	Niacin	mg	0.40	0.68
Iron	mg	2.09	2.89	Pantothenic Acid	mg	0.22	0.47
Magnesium	mg	43.00	70.00	Vitamin B-6	mg	0.07	0.18
Phosphorous	mg	111.00	168.00	Folic Acid	µg	83.10	207.00
Potassium	mg	291.00	508.00	Vitamin A	UI	1.00	27.00
Sodium	mg	1.00	7.00	Vitamin E	mg-aTE	0.18	0.94

#### SOURCE

[www.nal.usda.gov/fnic/foodcomp](http://www.nal.usda.gov/fnic/foodcomp)

USDA NDB 16000 Series  
HB8, Release 12

#### VALUES FOR:

Mature beans boiled  
without salt.

#### UNITS:

g gram  
mg milligram  
µg microgram  
IU International Unit  
aTE a-Tocopherol equivalent

#### TYPES OF BEANS ANALYSED

Baby Lima	Dark Red Kidney	Navy
Black	Chickpea	Pink
Blackeye	Great Northern	Small Red Beans
Cranberry	Light Red Kidney	

## NUTRITIONAL VALUES OF DRY BEANS



NUTRIENTS (per 100 grams)	Average REA Range 1-51+ Years	SMALL RED BEANS	PINTO BEANS	NAVY BEANS	BLACK BEANS
Calories (kcal)	1900	18,42 %	17,89 %	17,63 %	17,95 %
Proteins (g)	39,5	55,70 %	52,91 %	56,46 %	54,68 %
Vitamin A (mcg RE)	2331	0,00 %	0,21 %	0,17 %	0,73 %
Vitamin C (mg)	50	0,00 %	14,60 %	6,00 %	0,00 %
Thiamine (mg)	1,1	63,64 %	54,55 %	58,64 %	72,73 %
Riboflavin (mg)	1,3	15,38 %	15,38 %	17,85 %	14,85 %
Niacin (mg NE)	14,5	15,17 %	9,66 %	14,23 %	13,48 %
Vitamin B6 (mg)	1,5	20,00 %	26,67 %	29,13 %	19,07 %
Folate (mcg)	125	0,24 %	405,04 %	295,76 %	355,44 %
Iron (mg)	12,5	56,00 %	47,20 %	51,52 %	40,16 %
Zinc (mg)	13,5	22,22 %	18,96 %	18,81 %	26,67 %
Selenium (mcg)	57,5	0,00 %	32,17 %	19,13 %	5,57 %
Calcium (mg)	1050	14,29 %	11,52 %	14,76 %	11,71 %
Phosphorus (mg)	975	46,15 %	42,87 %	45,44 %	36,10 %
Magnesium (mg)	250	80,00 %	63,60 %	69,20 %	68,40 %

## NUTRITIONAL VALUES OF DRY BEANS



NUTRIENTS (per 100 grams)	Average REA Range 1-51+ Years	ALL KIDNEY BEANS	GREAT NORTHERN BEANS	CRANBERRY BEANS	BLACK EYE BEANS
Calories (Kcal)	1900	17,53 %	17,84 %	18,05 %	17,68 %
Proteins (g)	39,5	59,75 %	55,44 %	53,16 %	59,49 %
Vitamin A (mcg RE)	2331	0,34 %	0,13 %	0,00 %	2,15 %
Vitamin C (mg)	50	9,00 %	10,60 %	0,00 %	3,00 %
Thiamine (mg)	1,1	45,45 %	63,64 %	72,73 %	91,82 %
Riboflavin (mg)	1,3	15,38 %	15,38 %	15,38 %	15,38 %
Niacin (mg NE)	14,5	14,48 %	13,79 %	13,10 %	14,48 %
Vitamin B6 (mg)	1,5	26,67 %	26,67 %	33,33 %	26,67 %
Folate (mcg)	125	315,28 %	385,60 %	370,56 %	506,08 %
Iron (mg)	12,5	65,60 %	44,00 %	54,40 %	66,40 %
Zinc (mg)	13,5	20,74 %	17,04 %	19,26 %	25,19 %
Selenium (mcg)	57,5	5,57 %	22,43 %	22,61 %	15,65 %
Calcium (mg)	1050	13,62 %	16,67 %	12,38 %	10,48 %
Phosphorus (mg)	975	41,74 %	45,85 %	42,56 %	43,49 %
Magnesium (mg)	250	56,00 %	75,60 %	72,80 %	73,60 %

### SOURCE

[www.nal.usda.gov/fnic/foodcomp](http://www.nal.usda.gov/fnic/foodcomp)  
USAID Commodity Reference Guide,  
Annex III

### VALUES FOR:

Percentage of REA (Recommended Energy Allowance) met with 100 grams of uncooked product (1.76 servings of dry beans)

### UNITS:

g gram  
mg milligram  
µg microgram  
IU International Unit  
aTE a-Tocopherol equivalent

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## ABOUT THE US DRY BEAN INDUSTRY

New York was the birthplace of the United States commercial, dry edible bean industry in the mid-1800s. Michigan took the lead in the early 1900s, becoming the world's leading producer of navy beans primarily for canners in the UK, US and Australia. Strong, steady gains in the North Dakota dry bean industry during the 1980s propelled it into the lead for the first time in 1991. The top dry bean producing states in 2010 were:

STATE	% MT
1. North Dakota	36%
2. Michigan	13%
3. Nebraska	10%
4. Minnesota	10%
5. Idaho	8%
6. California	5%
7. Washington	4%
8. Colorado	4%

**NORTH DAKOTA** is the leading US producer of both pinto beans and navy beans. Dry beans are grown all over the state, with the majority of the crop is produced in the fertile Red River Valley.

**MICHIGAN**, famous for its navy beans, is the nation's leading black bean producer and also raises a wide range of other bean classes such as cranberry, kidney, small red, and pinto beans.

**NEBRASKA** produces over 85% of the US's great northern beans, and is also a leading pinto bean producer. 97 percent of the state's dry bean acreage is irrigated.

**MINNESOTA** is the leading US producer of dark red kidney beans, grown mostly under irrigation, and is also a large producer of dry land navy and pinto beans.

**IDAHO** is the nation's largest producer of certified dry bean seed and is a leading US producer of garbanzo, small red, pink and pinto beans.

**CALIFORNIA'S** climate allows it to grow most types of dry beans, predominantly under irrigation. However, four bean classes account for 82 percent of output: blackeye beans, baby lima, large lima and garbanzo beans

**COLORADO** specializes in the production of pinto beans and is the no. 3 pinto producer in the US.

**SOURCE:** USDA Economic Research Service, Gary Lucier, Market Analysis and Trade Division, [www.ers.usda.gov](http://www.ers.usda.gov)

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## USDBC STAFF

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Adzuki



Large Lima



Pink



Light Red Kidney



Dark Red Kidney



Green Baby Lima



Black



Small Red



Navy



Great Northern



Garbanzo



Baby Lima



Cranberry



Blackeye



Pinto



[www.usdrybeans.com](http://www.usdrybeans.com)